

PACKAGE GAS / ELECTRIC ROOFTOP UNITS

FORM NO. EXR11-842

Featuring New Industry Standard R-410A Refrigerant

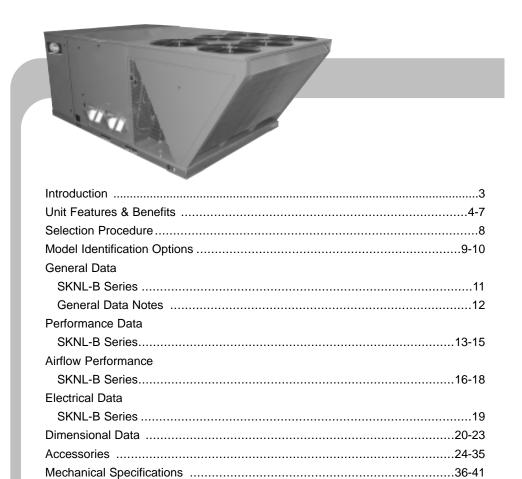
SKNL-B STANDARD EFFICIENCY SERIES NOMINAL SIZES 15-25 TONS [52.8-87.9 kW] ASHRAE 90.1-2007 COMPLIANT MODEL





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Typical Wiring42-43





These quality features are included in the Rheem Package Gas/Electric Unit



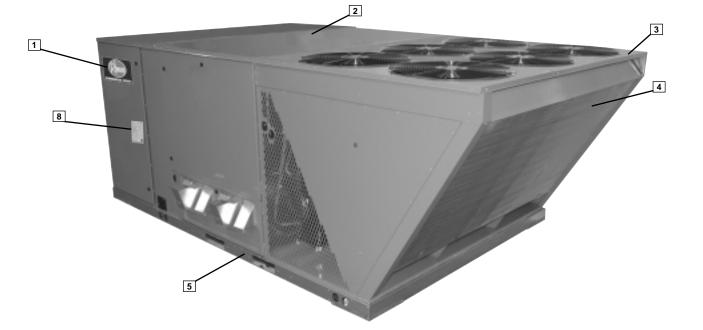
STANDARD FEATURES INCLUDE:

- R-410A HFC refrigerant.
- · Complete factory charged, wired and run tested.
- Scroll compressors with internal line break overload and highpressure protection.
- · Dual stage compressors.
- Convertible airflow vertical downflow or horizontal sideflow.
- TXV refrigerant metering system on each circuit.
- High Pressure and Low Pressure/Loss of charge protection standard on all models.
- Solid Core liquid line filter drier on each circuit.
- Single slab, single pass designed evaporator and condenser coils facilitate easy cleaning for maintaining high efficiencies.
- Cooling operation up to 125 degree F ambient.
- Foil faced insulation encapsulated throughout entire unit minimizes airborne fibers from the air stream.
- Hinged major access door with heavy-duty gasketing, 1/4 turn latches and door retainers.
- Slide Out Indoor fan assembly for added service convenience.
- Powder Paint Finish meets ASTMB117 steel coated on each side for maximum protection. G90 galvanized.
- Base pan with drawn supply and return opening for superior water management.

- · Forkable base rails for easy handling and lifting.
- Single point electrical connections.
- Internally sloped slide out condensate pan conforms to ASHRAE 62 standards.
- High performance belt drive motor with variable pitch pulleys and quick adjust belt system.
- Permanently lubricated evaporator, condenser and gas heat inducer motors.
- Condenser motors are internally protected, totally enclosed with shaft down design.
- 2 inch filter standard with slide out design.
- Two stage gas valve, direct spark ignition, and induced draft for efficiency and reliability.
- Tubular heat exchange for long life and induced draft for efficiency and reliability.
- Solid state furnace control with on board diagnostics.
- 24 volt control system with resettable circuit breakers.
- Colored and labeled wiring.
- Copper tube/Aluminum Fin coils.

UNIT FEATURES & BENEFITS—SKNL-B SERIES

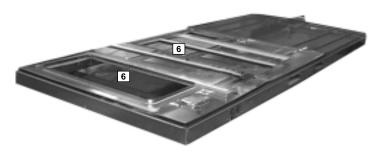




Rheem Package equipment is designed from the ground up with the latest features and benefits required to compete in today's market. The clean design stands alone in the industry and is a testament to the quality, reliability, ease of installation and serviceability that goes into each unit. Outwardly, the large Rheem *Commercial Series*TM label ($(\underline{1})$) identifies the brand to the customer.

The sheet-metal cabinet (2) uses nothing less than 20-gauge material for structural components with an underlying coat of G90. To ensure the leak-proof integrity of these units, the design utilizes a top with a 1/8" drip lip (3), gasket-protected panels and screws. The slanted outdoor coil protects the coil from hail damage (4). Every Rheem package unit uses the toughest finish in the industry, using electro deposition baked-on enamel tested to withstand a rigorous 1000-hour salt spray test, per ASTM B117.

Anything built to last must start with the right foundation. In this case, the foundation is 14-gauge, commercial-grade, full-perimeter base rails ([5]), which integrate fork slots and rigging holes to save set-up time on the job site. The base pan is stamped, which forms a 1-1/8" flange around the supply and return opening and has eliminated the worry of water entering the conditioned space ([6]). The drainpan ([7]) is made of material that resists the growth of harmful bacteria and is sloped for the latest IAQ benefits. Furthermore, the drainpan slides out for easy cleaning. The insulation has been placed on the underside of the basepan, removing areas that would allow for potential moisture accumulation, which can facilitate growth of harmful bacteria. All insulation is secured with both adhesive and mechanical fasteners, and all edges are hidden.



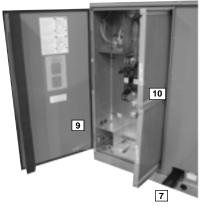
During development, each unit was tested to U.L. 1995, ANSI 21.47, AHRI 340-360 and other Rheem-required reliability tests. Rheem adheres to stringent ISO 9002 quality procedures, and each unit bears the U.L. and AHRI certification labels located on the unit nameplate (I). Contractors can rest assured that when a Rheem package unit arrives at the job, it is ready to go with a factory charge and quality checks.

Access to all major compartments is from the front of the unit, including the filter and electrical compartment, blower compartment, furnace section, and outdoor section. Each panel is permanently embossed with the compartment name (control/filter access, blower access and furnace access).

Electrical and filter compartment access is through a large, toolless, hinged-access panel with 1/4 turn latches. On the outside of the panel is the unit nameplate, which contains the model and serial number, electrical data and other important unit information.

The unit charging chart is located on the inside of the electrical and filter compartment door. Electrical wiring diagrams are found on the control box cover, which allows contractors to move them to more readable loca-

tions. To the right of the control box the model and serial number can be found. Having this information on the inside will assure model identification for the life of the product. The production line quality test assurance label is also placed in this location (9). The two-inch throwaway filters (10) are easily removed on a tracked system for easy replacement.







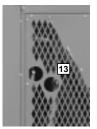
Inside the control box (11), each electrical component is clearly identified with a label that matches the component to the wire diagram for ease of trouble shooting. All wiring is numbered on each end of the termination and colorcoded to match the wiring diagram. The integrated furnace control, used to control furnace operation, incorporates a flashing LED troubleshooting device. Flash codes are clearly outlined on the unit wiring diagram. The control transformer has a low voltage circuit breaker that trips if a low voltage electrical short occurs. There is a blower contactor and compressor contactor for each compressor.

For added convenience in the field, a factory-installed convenience outlet and disconnect (12) are available. Low and High voltage can enter either from the side or through the base. Low-voltage connections are made through the low-voltage terminal strip. For ease of access, the U.L.-required low voltage barrier can be temporarily removed for low-voltage termination and then reinstalled. The high-voltage connection is terminated at the high-voltage terminal block. The suggested mounting for the field-installed disconnect is on the exterior side of the electrical control box.

In the outdoor section are the external gauge ports. (13). With gauge ports mounted externally, an accurate diagnostic of system operation can be performed quickly and easily.

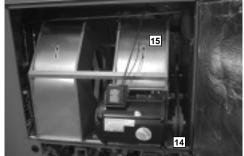






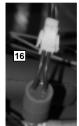
The blower compartment is to the right of the control box and can be accessed by 1/4 turn latches. To allow easy maintenance of the blower assembly, the entire assembly easily slides out by removing four #10 screws from the blower assembly. The adjustable motor pulley (14) can easily be adjusted by loosening the bolts on either side of the motor mount. Removing the bolts allows for easy removal of the blower pulley by pushing the blower assembly up to loosen the belt. Once the belt is removed, the motor sheave can be adjusted to the desired number of turns, ranging from 0 to 6 turns open. Where the demands for the job require high static, Rheem has high-static drives available that deliver nominal airflow up to 2" of static. By referring to the airflow performance tables listed in the installation instructions, proper static pressure and CFM requirements can be dialed in. The scroll housing (15) and blower scroll provide quiet and efficient airflow. The blower sheave is secured by an "H" bushing which firmly secures the

pulley to the blower shaft for years of troublefree operation. The "H" bushing allows for easy removal of the blower pulley from the shaft, as opposed to the use of a set screw, which can score the shaft. creating burrs that make blowerpulley removal difficult.



UNIT FEATURES & BENEFITS—SKNL-B SERIES

Also inside the blower compartment are the optional low-ambient controls (16). The low-ambient controls allow for operation of the compressor down to 0 degrees ambient temperature by cycling the outdoor fans on high pressure. Use of polarized plugs and schrader fittings allow for easy field or factory installation.



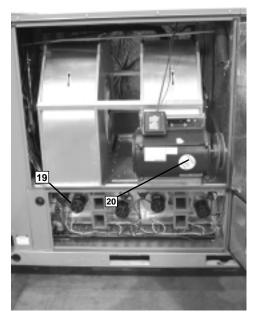
Inside the blower compartment the interlaced evaporator can also be viewed. The evaporator uses enhanced fin technology for maximum heat transfer. The TXV metering device assures even distribution of refrigerant throughout the evaporator.

Wiring throughout the unit is neatly bundled and routed. Where wire harnesses go through the condenser bulkhead or blower deck, a molded wire harness assembly (17) provides an air-tight and water-tight seal, and provides strain relief. Care is also taken to tuck raw



edges of insulation behind sheet metal to improve indoor air quality.

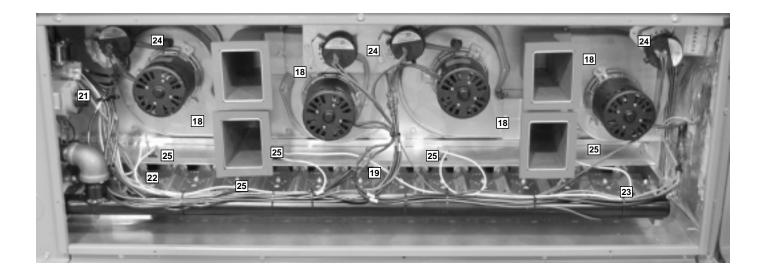
The furnace compartment contains the latest furnace technology on the market. The draft inducers ($\boxed{18}$) draw the flame from the Rheem exclusive in-shot burners ($\boxed{19}$) into the aluminized tubular heat exchanger ($\boxed{20}$) for clean, efficient gas heat. Stainless steel heat exchangers can be factory installed for those applications that have high fresh-air requirements, or applications in corrosive environments. Each furnace is equipment with a two-stage gas valve ($\boxed{21}$), which provides two stages of gas heat input. The first stage operates at 50% of the second stage (full fire). 81% steady state efficiency is maintained on both first and second stage by staging the multiple inducers to optimize the combustion airflow and maintain a near stoichiometric burn at each stage.



The direct spark igniter (22) assures reliable ignition in the most adverse conditions. This is coupled with remote flame sense (23) to assure that the flame has carried across the entire length of the burner assembly. Gas supply can be routed from the side or up through the base.

Each furnace has the following safety devices to assure consistent and reliable operation after ignition:

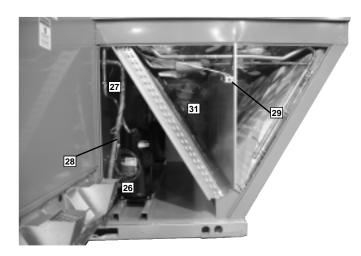
- Pressures switches (24) to assure adequate combustion airflow before ignition.
- Rollout switches (25) to assure no obstruction or cracks in the heat exchanger.
- A limit device that protects the furnace from over-temperature problems.





UNIT FEATURES & BENEFITS—SKNL-B SERIES

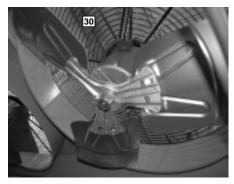
Each unit is



The compressor compartment houses the heartbeat of the unit. The scroll compressor (26) is known for its long life, and for reliable, quiet, and efficient operation. The suction and discharge lines are designed with shock loops (27) to absorb the strain and stress that the starting torque, steady state operation, and shut down cycle impose on the refrigerant tubing. Each compressor and circuit is independent for built-in redundancy, and each circuit is clearly marked throughout the system. Each unit has two stages of efficient cooling operation, first stage is approximately 50% of second stage.

The low-pressure switches (29) and high-pressure switches (29) are mounted on the appropriate refrigerant lines in the condenser section. The high-pressure switch will shut off the compressors if pressures exceeding 610 PSIG are detected as may occur if the outdoor fan motor fails. The low-pressure switches shut off the compressors if low pressure is detected due to loss of refrigerant charge. The optional freeze stats clip on the suction line above the compressor and wires into the low voltage plugs after removing a prewired jumper. The freeze stat protects the compressor if the evaporator coil gets too cold (below freezing) due to low airflow. Each factory-installed option is brazed into the appropriate high or low side and wired appropriately. Use of polarized plugs and schrader fittings allow for easy field installation.

The condenser fan motor (30) can easily be accessed and maintained by removing the protective fan grille. The polarized plug connection allows the motor to be changed quickly and eliminates the need to snake wires through the unit. The outdoor coil uses the latest enhanced fin design (31) for the most effective method of heat transfer. The outdoor coil is slanted to protect it from Mother Nature.



designed for both downflow or horizontal applications 33 (32) for job 32 configuration flexibility. The return air compartment can also contain an economizer (33). Three models exist, two for downflow applications, and one for horizontal applications. Each unit is pre-wired for the economizer to allow quick plug-in installation. The downflow economizer is also available as a factory-installed option. Power Exhaust is easily field-installed. The economizer, which provides free cooling when outdoor conditions are suitable and also provides fresh air to meet local requirements, comes standard with single enthalpy controls. The controls can be upgraded to dual enthalpy easily in the field. The direct drive actuator combined with gear drive dampers has eliminated the need for linkage adjustment in the field. The economizer control has a minimum position setpoint,

an outdoor-air setpoint, a mix-air setpoint, and a CO² setpoint. Barometric relief is standard on all economizers. The power exhaust is housed in the barometric relief opening and is easily slipped in with a plug-in assembly.



The Rheem roofcurb (34) is made for toolless assembly at the jobsite by inserting a pin into a hinge in each corner of the adjacent curb sides (35), which makes the assembly process

quick and easy.

35

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SELECTION PROCEDURE EXAMPLE—SKNL-B SERIES



To select an SKNL-B Cooling and Heating unit to meet a job requirement, follow this procedure, with example, using data supplied in this specification sheet.

1. DETERMINE COOLING AND HEATING REQUIREMENTS AND SPECIFIC OPERATING CONDITIONS FROM PLANS AND SPECS.

Example:

| Voltage— | 380/415V—3 Phase—50 Hz |
|---------------------------------|------------------------|
| Total Cooling Capacity— | 195,000 BTUH [57.1 kW] |
| Sensible Cooling Capacity— | 150,000 BTUH [43.9 kW] |
| Heating Capacity— | 255,000 BTUH [73.3 kW] |
| *Condenser Entering Air— | 95°F [35.0 °C] DB |
| *Evaporator Mixed Air Entering- | –65°F [18.3°C] WB |
| | 78°F [25.6°C] DB |
| *Indoor Air Flow (vertical)— | 7200 CFM [3398 L/s] |
| *External Static Pressure— | 0.70 in. WG [.17 kPa] |
| | |

2. SELECT UNIT TO MEET COOLING REQUIREMENTS.

Since total cooling is within the range of a nominal 20 ton [70.3 kW] unit, enter cooling performance table at 95°F [35.0 °C] DB condenser inlet air. Interpolate between 63°F [17.2 °C] WB and 67°F [19.4 °C] WB to determine total and sensible capacity and power input for 65°F [18.3 °C] WB evaporator inlet air at 6625 CFM [3126 L/s] indoor air flow (table basis):

Total Cooling Capacity = 201,400 BTUH [58.97 kW] Sensible Cooling Capacity = 165,900 BTUH [48.58 kW] Power Input (Compressor and Cond. Fans) = 15,100 watts

Use formula in note (1) to determine sensible capacity at 78°F [25.6 °C] DB evaporator entering air:

Sensible Cooling Capacity = 152,928 BTUH [44.78 kW]

3. CORRECT CAPACITIES OF STEP 2 FOR ACTUAL AIR FLOW.

Select factors from airflow correction table at 7200 CFM [3398 L/s] and apply to data obtained in step 2 to obtain gross capacity:

Total Capacity = 201,400 x 1.02 = 205,428 BTUH [60.15 kW] Sensible Capacity = 152,928 x 1.06 = 162,104 BTUH [47.47 kW] Power Input = 15,100 x 1.01 = 15,251 Watts

These are Gross Capacities, not corrected for blower motor heat or power.

4. DETERMINE BLOWER SPEED AND WATTS TO MEET SYSTEM DESIGN.

Enter Indoor Blower performance table at 7200 CFM [3398 L/s]. Total ESP (external static pressure) per the spec of 0.70 in. WG [.17 kPa] includes the system duct and grilles. Add from the table 'Component Air Resistance', 0.01 in. WG [.00 kPa] for wet coil, 0.08 in. WG [.02 kPa] for downflow air flow, for a total selection static pressure of 0.79 (0.8) in. WG [.20 kPa], and determine:

> RPM = 748 WATTS = 3,058 DRIVE = M (7.5 H.P. motor)

5. CALCULATE INDOOR BLOWER BTUH HEAT EFFECT FROM MOTOR WATTS, STEP 4.

3,058 x 3.412 = 10,434 BTUH [3.06 kW]

6. CALCULATE NET COOLING CAPACITIES, EQUAL TO GROSS CAPACITY, STEP 3, MINUS INDOOR BLOWER MOTOR HEAT.

Net Total Capacity = 205,428 - 10,434 = 194,994 BTUH [57.10 kW]

Net Sensible Capacity = 162,104 - 10,434 = 151,670 BTUH [44.41 kW]

7. CALCULATE UNIT INPUT AND JOB EER.

Total Power Input = 15,251 (step 3) + 3,058 (step 4) = 18,309 Watts

 $\mathsf{EER} = \frac{\mathsf{Net Total BTUH [kW] (step 6)}}{\mathsf{Power Input, Watts (above)}} = \frac{194,994}{18,309} = 10.65$

8. SELECT UNIT HEATING CAPACITY.

From Physical Data Table read that gas heating output (input x efficiency) is:

Heating Capacity = 267,000 BTUH [78.2 kW]

9. CHOOSE MODEL

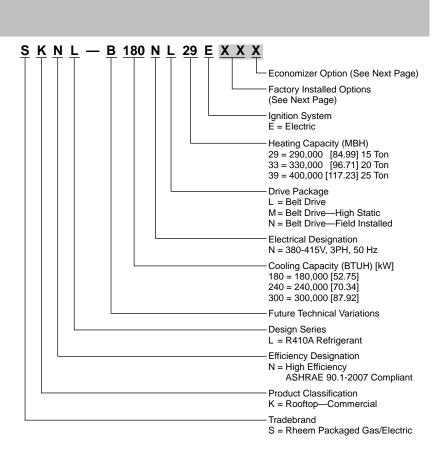
SKNL-B240NM33E

NOTE: *These operating conditions are typical of a commercial application in a 95°F/79°F [35°C/26°C] design area with indoor design of 76°F [24°C] DB and 50% RH and 10% ventilation air, with the unit roof mounted and centered on the zone it conditions by ducts.



MODEL IDENTIFICATION—SKNL-B SERIES







FACTORY INSTALLED OPTION CODES FOR SKNL-B 180/240/300

| Option Code | Stainless Steel Heat Exchanger | Non-Powered Convenience Outlet/ Unfused Service Disconnect | Low Ambient/ Freeze Stat |
|-------------|-----------------------------------|---------------------------------------------------------------|-----------------------------|
| AA | | No Options | |
| AJ | х | | |
| AH | | Х | |
| AP | | | x |
| JB | Х | Х | |
| CW | Х | X | x |

"x" indicates factory installed option.

ECONOMIZER SELECTION FOR SKNL-B 180/240/300

| Option Code | No Economizer | Single Enthalpy Economizer* With Barometric Relief | Single Enthalpy Economizer* With Barometric Relief and Smoke Detector |
|----------------|---------------|-------------------------------------------------------|--------------------------------------------------------------------------|
| A | Х | | |
| В | | Х | |
| C | | | Х |

"x" indicates factory installed option.

*Downflow economizer only.

Instructions for Factory Installed Option(s) Selection

- **Note:** Three characters following the model number will be utilized to designate a factory-installed option or combination of options. If no factory option(s) is required, nothing follows the model number.
- **Step 1.** After a basic rooftop model is selected, choose a *two-character* option code from the FACTORY INSTALLED OPTION SELECTION TABLE.

Proceed to Step 2.

Step 2. The last option code character is utilized for factory-installed economizers. Choose a character from the FACTORY INSTALLED ECONOMIZER SELECTION TABLE.

Example: SKNL-B240NM33EXX (where XX is factory installed option)

Example: No Options

SKNL-B240NM33E

Example: No option with factory installed economizer

SKNL-B240NM33EAAB

Example: Options with low ambient and freeze stat, non-powered convenience outlet, unfused service disconnect, and stainless steel heat exchanger with no factory installed economizer

SKNL-B240NM33ECWA

Example: Options same as above with factory installed economizer

SKNL-B240NM33ECWB



NOM. SIZES 15-25 TONS [52.8-87.9 kW] MODELS

| Model SKNL-B Series | B180NL29E | B240NM33E | B300NM39E | |
|---------------------------------------------------------|-------------------------------|-------------------------------|------------------------------|--|
| Cooling Performance ¹ | | | | |
| Gross Cooling Capacity Btu [kW] | 160,000 [46.88] | 206,000 [60.36] | 266,000 [77.94] | |
| EER/SEER ² | 11.5/NA | 11.7/NA | 10.6/NA | |
| Nominal CFM/AHRI Rated CFM [L/s] | 5125 [2418] | 6625 [3126] | 8200 [3870] | |
| AHRI Net Cooling Capacity Btu [kW] | 156,000 [45.71] | 200,000 [58.6] | 254,000 [74.42] | |
| Net Sensible Capacity Btu [kW] | 117,200 [34.34] | 147,800 [43.31] | 186,800 [54.73] | |
| Net Latent Capacity Btu [kW] | 38,800 [11.37] | 52,200 [15.29] | 67,200 [19.69] | |
| Integrated Part Load Value ³ | 13.8 | 13.8 | 12.4 | |
| Net System Power kW | 13.46 | 17.14 | 24.07 | |
| Heating Performance (Package Gas/Electric) ⁴ | 10.10 | | 21.01 | |
| Heating Input Btu [kW] (1st Stage /2nd Stage) | 145,000/290,000 [42.48/84.97] | 165 000/330 000 [48 34/96 69] | 200 000/400 000 [58 6/117 2] | |
| Heating Output Btu [kW] (1st Stage /2nd Stage) | 117,500/235,000 [34.43/68.85] | | | |
| | | | | |
| Temperature Rise Range °F [°C] | 30-60 [16.7/33.3] | 25-55 [13.9/30.6] | 25-55 [13.9/30.6] | |
| Steady State Efficiency (%) | 81 | 81 | 81 | |
| No. Burners | 14 | 14 | 14 | |
| No. Stages | 2 | 2 | 2 | |
| Gas Connection Pipe Size in. [mm] | 0.75 [19] | 0.75 [19] | 0.75 [19] | |
| Compressor | | | | |
| No./Type | 2/Scroll | 2/Scroll | 2/Scroll | |
| Outdoor Sound Rating (dB) ⁵ | 91 | 91 | 92 | |
| Outdoor Coil—Fin Type | Louvered | Louvered | Louvered | |
| Tube Type | Rifled | Rifled | Rifled | |
| Tube Size in. [mm] OD | 0.375 [9.5] | 0.375 [9.5] | 0.375 [9.5] | |
| Face Area sq. ft. [sq. m] | 53.3 [4.95] | 53.3 [4.95] | 53.3 [4.95] | |
| Rows / FPI [FPcm] | 1 / 22 [9] | 2 / 22 [9] | 2 / 22 [9] | |
| Indoor Coil—Fin Type | Louvered | Louvered | Louvered | |
| Tube Type | Rifled | Rifled | Rifled | |
| Tube Size in. [mm] | 0.375 [9.5] | 0.375 [9.5] | 0.375 [9.5] | |
| Face Area sq. ft. [sq. m] | 26.67 [2.48] | 26.67 [2.48] | 26.67 [2.48] | |
| Rows / FPI [FPcm] | 2 / 18 [7] | 3 / 13 [5] | 4 / 15 [6] | |
| Refrigerant Control | TX Valves | TX Valves | TX Valves | |
| Drain Connection No./Size in. [mm] | 1/1 [25.4] | 1/1 [25.4] | 1/1 [25.4] | |
| Outdoor Fan—Type | Propeller | Propeller | Propeller | |
| No. Used/Diameter in. [mm] | 4/24 [609.6] | 6/24 [609.6] | 6/24 [609.6] | |
| Drive Type/No. Speeds | Direct/1 | Direct/1 | Direct/1 | |
| CFM [L/s] | 16000 [7550] | 19800 [9344] | 19800 [9344] | |
| No. Motors/HP | 4 at 1/3 HP | 6 at 1/3 HP | 6 at 1/3 HP | |
| Motor RPM | 1075 | 1075 | 1075 | |
| Indoor Fan—Type | FC Centrifugal | FC Centrifugal | FC Centrifugal | |
| No. Used/Diameter in. [mm] | 2/18x9 [457x229] | 2/18x9 [457x229] | 2/18x9 [457x229] | |
| | | | Belt/Variable | |
| Drive Type/No. Speeds | Belt/Variable | Belt/Variable | | |
| No. Motors | 1 | 1 | 1 | |
| Motor HP | 3 | 7 1/2 | 10 | |
| Motor RPM | 1725 | 1725 | 1725 | |
| Motor Frame Size | 56 | 213 | 215 | |
| Filter—Type | Disposable | Disposable | Disposable | |
| Furnished | Yes | Yes | Yes | |
| (No.) Size Recommended in. [mm x mm x mm] | (8)2x25x20 [51x635x508] | (8)2x25x20 [51x635x508] | (8)2x25x20 [51x635x508] | |
| Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g] | 205/211 [5812/5982] | 402/331 [11397/9384] | 339/357 [9611/10121] | |
| Weights | | | | |
| Net Weight Ibs. [kg] | 1971 [894] | 2341 [1062] | 2413 [1095] | |
| Ship Weight Ibs. [kg] | 2071 [939] | 2441 [1107] | 2513 [1140] | |
| | | | | |

GENERAL DATA—SKNL-B SERIES



NOTES:

- 1. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation to ±20% of nominal cfm.
- 2. EER and/or SEER are rated at AHRI conditions and in accordance with DOE test procedures.
- 3. Integrated Part Load Value is rated at 80° F ambient, 80° F entering dry bulb, and 67° F entering wet bulb at AHRI rated cfm.
- 4. Heating Performance limit settings and rating data were established and approved under laboratory test conditions using American National Standard Institute standards. Ratings shown are for elevations up to 2000 feet. For elevations above 2000 feet, ratings should be reduced at the rate of 4% for each 1000 feet above sea level.
- 5. Outdoor Sound Rating shown is tested in accordance with AHRI Standard 270.
- 6. 25 ton model (B300) is outside the scope of AHRI Standard 340/360.



GROSS SYSTEMS PERFORMANCE DATA—B180

| | | | | | ITERING INDOC | DR AIR @ 80°F | [26.7°C] dbE (1 |) | | | |
|------------------|---------------|--------------------------------------------|--------------------------------------|--------------------------------------|-------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|
| | | wbE | | 71°F [21.7°C] | | | 67°F [19.4°C] | | | 63°F [17.2°C] | |
| | | FM [L/s] | 6000 [2832] | 5125 [2419] | 4000 [1888] | 6000 [2832] | 5125 [2419] | 4000 [1888] | 6000 [2832] | 5125 [2419] | 4000 [1888] |
| | | DR ① | 0.05 | 0.08 | 0.13 | 0.05 | 0.08 | 0.13 | 0.05 | 0.08 | 0.13 |
| | 75 [23.9] | Total BTUH [kW] Sens BTUH [kW] Power | 197.0 [57.7] 121.9 [35.7] 9.8 | 191.1 [56.0] 107.0 [31.4] 9.6 | 183.4 [53.7] 89.1 [31.4] 9.5 | 184.8 [54.1] 146.7 [43.0] 9.6 | 179.3 [52.5] 130.4 [38.2] 9.5 | 172.1 [50.4] 110.6 [38.2] 9.3 | 177.0 [51.9] 165.8 [48.6] 9.5 | 171.7 [50.3] 148.3 [43.5] 9.3 | 164.8 [48.3] 126.9 [43.5] 9.2 |
| O U T | 80 [26.7] | Total BTUH [kW] Sens BTUH [kW] Power | 192.7 [56.5] 119.7 [35.1] 10.4 | 186.9 [54.8] 105.1 [30.8] 10.2 | 179.4 [52.6] 87.6 [30.8] 10.0 | 180.5 [52.9] 144.7 [42.4] 10.2 | 175.1 [51.3] 128.6 [37.7] 10.1 | 168.1 [49.3] 109.1 [37.7] 9.9 | 172.7 [50.6] 163.8 [48.0] 10.1 | 167.5 [49.1] 146.5 [42.9] 9.9 | 160.8 [47.1] 125.5 [42.9] 9.7 |
| D O O R | 85 [29.4] | Total BTUH [kW] Sens BTUH [kW] Power | 188.1 [55.1] 117.5 [34.4] 11.0 | 182.4 [53.4] 103.1 [30.2] 10.8 | 175.1 [51.3] 86.0 [30.2] 10.6 | 175.9 [51.5] 142.3 [41.7] 10.8 | 170.6 [50.0] 126.5 [37.1] 10.7 | 163.8 [48.0] 107.4 [37.1] 10.5 | 168.0 [49.2] 161.3 [47.3] 10.7 | 163.0 [47.8] 144.4 [42.3] 10.5 | 156.5 [45.9] 123.8 [42.3] 10.3 |
| D R Y | 90 [32.2] | Total BTUH [kW] Sens BTUH [kW] Power | 183.1 [53.6] 114.8 [33.6] 11.7 | 177.6 [52.0] 100.8 [29.5] 11.5 | 170.5 [50.0] 84.1 [29.5] 11.3 | 170.9 [50.1] 139.7 [40.9] 11.5 | 165.8 [48.6] 124.3 [36.4] 11.4 | 159.2 [46.6] 105.6 [36.4] 11.1 | 163.1 [47.8] 158.8 [46.5] 11.4 | 158.2 [46.4] 142.2 [41.7] 11.2 | 151.9 [44.5] 122.0 [41.7] 11.0 |
| B U L B | 95 [35] | Total BTUH [kW] Sens BTUH [kW] Power | 177.8 [52.1] 112.0 [32.8] 12.4 | 172.4 [50.5] 98.3 [28.8] 12.2 | 165.6 [48.5] 82.1 [28.8] 12.0 | 165.6 [48.5] 136.9 [40.1] 12.3 | 160.7 [47.1] 121.9 [35.7] 12.1 | 154.3 [45.2] 103.7 [35.7] 11.9 | 157.8 [46.2] 156.0 [45.7] 12.1 | 153.0 [44.8] 139.7 [40.9] 11.9 | 146.9 [43.0] 119.9 [40.9] 11.7 |
| T E M | 100 [37.8] | Total BTUH [kW] Sens BTUH [kW] Power | 172.2 [50.5] 109.0 [31.9] 13.2 | 167.0 [48.9] 95.8 [28.1] 13.0 | 160.3 [47.0] 80.0 [28.1] 12.8 | 160.0 [46.9] 133.9 [39.2] 13.1 | 155.2 [45.5] 119.2 [34.9] 12.9 | 149.0 [43.7] 101.4 [34.9] 12.6 | 152.2 [44.6] 152.2 [44.6] 12.9 | 147.6 [43.2] 137.1 [40.2] 12.7 | 141.7 [41.5] 117.8 [40.2] 12.5 |
| P E R A | 105 [40.6] | Total BTUH [kW] Sens BTUH [kW] Power | 166.2 [48.7] 105.7 [31.0] 14.1 | 161.2 [47.2] 92.9 [27.2] 13.9 | 154.8 [45.4] 77.6 [27.2] 13.6 | 154.1 [45.2] 130.6 [38.3] 13.9 | 149.4 [43.8] 116.3 [34.1] 13.7 | 143.5 [42.0] 99.1 [34.1] 13.4 | 146.2 [42.8] 146.2 [42.8] 13.8 | 141.8 [41.5] 134.2 [39.3] 13.6 | 136.1 [39.9] 115.3 [39.3] 13.3 |
| T U R E | 110 [43.3] | Total BTUH [kW] Sens BTUH [kW] Power | 159.9 [46.9] 102.1 [29.9] 15.0 | 155.1 [45.4] 89.8 [26.3] 14.7 | 148.9 [43.6] 75.0 [26.3] 14.5 | 147.8 [43.3] 127.2 [37.3] 14.8 | 143.3 [42.0] 113.3 [33.2] 14.6 | 137.6 [40.3] 96.6 [33.2] 14.3 | 139.9 [41.0] 139.9 [41.0] 14.7 | 135.7 [39.8] 131.2 [38.4] 14.4 | 130.3 [38.2] 112.9 [38.2] 14.2 |
| °F [°C] | 115 [46.1] | Total BTUH [kW] Sens BTUH [kW] Power | 153.3 [44.9] 98.5 [28.9] 15.9 | 148.7 [43.6] 86.6 [25.4] 15.7 | 142.8 [41.8] 72.4 [25.4] 15.4 | 141.2 [41.4] 123.5 [36.2] 15.8 | 136.9 [40.1] 110.1 [32.3] 15.5 | 131.5 [38.5] 94.0 [32.3] 15.2 | 133.3 [39.1] 133.3 [39.1] 15.6 | 129.3 [37.9] 128.0 [37.5] 15.4 | 124.1 [36.4] 110.2 [36.4] 15.1 |
| | 120 [48.9] | Total BTUH [kW] Sens BTUH [kW] Power | 146.4 [42.9] 94.6 [27.7] 16.9 | 142.0 [41.6] 83.2 [24.4] 16.7 | 136.3 [39.9] 69.6 [24.4] 16.4 | 134.2 [39.3] 119.5 [35.0] 16.8 | 130.2 [38.1] 106.7 [31.3] 16.5 | 125.0 [36.6] 91.1 [31.3] 16.2 | 126.4 [37.0] 126.4 [37.0] 16.6 | 122.6 [35.9] 122.6 [35.9] 16.4 | 117.7 [34.5] 107.3 [34.5] 16.1 |

DR —Depression ratio dbE —Entering air dry bulb wbE—Entering air wet bulb

Total —Total capacity x 1000 BTUH

Sens —Sensible capacity x 1000 BTUH Power—KW input **NOTES:** ① When the entering air dry bulb is other than 80°F [27°C], adjust the sensible capacity from the table by adding $[1.10 \times CFM \times (1 - DR) \times (dbE - 80)]$.



GROSS SYSTEMS PERFORMANCE DATA—B240

| | | | | | ITERING INDOC |)R AIR @ 80°F | [26.7°C] dbE (1 |) | | | |
|------------------|---------------|--------------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|
| | | wbE | | 71°F [21.7°C] | | | 67°F [19.4°C] | | | 63°F [17.2°C] | |
| | | M [L/s] | 7400 [3493] | 6625 [3127] | 5000 [2360] | 7400 [3493] | 6625 [3127] | 5000 [2360] | 7400 [3493] | 6625 [3127] | 5000 [2360] |
| | | DR ① | 0.09 | 0.11 | 0.17 | 0.09 | 0.11 | 0.17 | 0.09 | 0.11 | 0.17 |
| | 75 [23.9] | Total BTUH [kW] Sens BTUH [kW] Power | 239.6 [70.2] 141.9 [41.6] 12.2 | 234.6 [68.7] 129.6 [38.0] 12.1 | 224.2 [65.7] 105.6 [38.0] 11.8 | 226.0 [66.2] 173.7 [50.9] 12.0 | 221.3 [64.8] 160.0 [46.9] 11.9 | 211.5 [62.0] 133.0 [46.9] 11.6 | 215.4 [63.1] 197.7 [57.9] 11.8 | 210.9 [61.8] 183.0 [53.6] 11.7 | 201.5 [59.0] 153.7 [53.6] 11.5 |
| O U T | 80 [26.7] | Total BTUH [kW] Sens BTUH [kW] Power | 237.0 [69.4] 141.1 [41.3] 12.9 | 232.1 [68.0] 128.9 [37.8] 12.8 | 221.8 [65.0] 105.0 [37.8] 12.5 | 223.5 [65.5] 173.0 [50.7] 12.8 | 218.8 [64.1] 159.3 [46.7] 12.6 | 209.1 [61.3] 132.5 [46.7] 12.4 | 212.8 [62.3] 196.9 [57.7] 12.6 | 208.4 [61.1] 182.3 [53.4] 12.5 | 199.1 [58.3] 153.2 [53.4] 12.2 |
| D O O R | 85 [29.4] | Total BTUH [kW] Sens BTUH [kW] Power | 233.7 [68.5] 139.8 [41.0] 13.8 | 228.8 [67.0] 127.7 [37.4] 13.6 | 218.6 [64.0] 104.0 [37.4] 13.3 | 220.1 [64.5] 171.6 [50.3] 13.6 | 215.5 [63.1] 158.1 [46.3] 13.4 | 205.9 [60.3] 131.5 [46.3] 13.2 | 209.5 [61.4] 195.6 [57.3] 13.4 | 205.1 [60.1] 181.1 [53.1] 13.3 | 195.9 [57.4] 152.2 [53.1] 13.0 |
| D R Y | 90 [32.2] | Total BTUH [kW] Sens BTUH [kW] Power | 229.5 [67.2] 137.9 [40.4] 14.6 | 224.7 [65.8] 126.0 [36.9] 14.5 | 214.7 [62.9] 102.7 [36.9] 14.2 | 216.0 [63.3] 169.9 [49.8] 14.4 | 211.5 [62.0] 156.6 [45.9] 14.3 | 202.0 [59.2] 130.3 [45.9] 14.0 | 205.3 [60.2] 193.7 [56.8] 14.3 | 201.0 [58.9] 179.4 [52.6] 14.1 | 192.1 [56.3] 151.0 [52.6] 13.8 |
| B U L B | 95 [35] | Total BTUH [kW] Sens BTUH [kW] Power | 224.6 [65.8] 135.6 [39.7] 15.5 | 219.9 [64.4] 123.9 [36.3] 15.4 | 210.1 [61.6] 101.0 [36.3] 15.0 | 211.0 [61.8] 167.5 [49.1] 15.4 | 206.6 [60.5] 154.4 [45.2] 15.2 | 197.4 [57.8] 128.6 [45.2] 14.9 | 200.3 [58.7] 191.4 [56.1] 15.2 | 196.2 [57.5] 177.4 [52.0] 15.0 | 187.4 [54.9] 149.3 [52.0] 14.7 |
| T E M | 100 [37.8] | Total BTUH [kW] Sens BTUH [kW] Power | 218.8 [64.1] 132.8 [38.9] 16.5 | 214.2 [62.8] 121.3 [35.5] 16.3 | 204.7 [60.0] 99.0 [35.5] 16.0 | 205.2 [60.1] 164.6 [48.2] 16.3 | 201.0 [58.9] 151.9 [44.5] 16.2 | 192.0 [56.3] 126.5 [44.5] 15.8 | 194.6 [57.0] 188.6 [55.3] 16.2 | 190.5 [55.8] 174.7 [51.2] 16.0 | 182.0 [53.3] 147.2 [51.2] 15.6 |
| P E R A | 105 [40.6] | Total BTUH [kW] Sens BTUH [kW] Power | 212.2 [62.2] 129.4 [37.9] 17.5 | 207.8 [60.9] 118.3 [34.7] 17.3 | 198.5 [58.2] 96.5 [34.7] 17.0 | 198.7 [58.2] 161.2 [47.2] 17.3 | 194.5 [57.0] 148.7 [43.6] 17.2 | 185.9 [54.5] 124.1 [43.6] 16.8 | 188.0 [55.1] 185.2 [54.3] 17.2 | 184.1 [53.9] 171.7 [50.3] 17.0 | 175.9 [51.5] 144.8 [50.3] 16.6 |
| T U R E | 110 [43.3] | Total BTUH [kW] Sens BTUH [kW] Power | 204.9 [60.0] 125.6 [36.8] 18.6 | 200.6 [58.8] 114.8 [33.6] 18.4 | 191.7 [56.2] 93.8 [33.6] 18.0 | 191.3 [56.1] 157.3 [46.1] 18.4 | 187.3 [54.9] 145.2 [42.5] 18.2 | 179.0 [52.4] 121.2 [42.5] 17.8 | 180.7 [52.9] 180.7 [52.9] 18.3 | 176.9 [51.8] 168.2 [49.3] 18.1 | 169.0 [49.5] 141.9 [49.3] 17.7 |
| °F [°C] | 115 [46.1] | Total BTUH [kW] Sens BTUH [kW] Power | 196.7 [57.6] 121.2 [35.5] 19.7 | 192.6 [56.4] 110.8 [32.5] 19.5 | 184.0 [53.9] 90.5 [32.5] 19.1 | 183.2 [53.7] 153.1 [44.9] 19.5 | 179.4 [52.6] 141.4 [41.4] 19.3 | 171.4 [50.2] 118.1 [41.4] 18.9 | 172.5 [50.5] 172.5 [50.5] 19.4 | 168.9 [49.5] 164.3 [48.1] 19.2 | 161.4 [47.3] 138.9 [47.3] 18.8 |
| | 120 [48.9] | Total BTUH [kW] Sens BTUH [kW] Power | 187.8 [55.0] 116.4 [34.1] 20.9 | 183.9 [53.9] 106.5 [31.2] 20.7 | 175.7 [51.5] 87.0 [31.2] 20.2 | 174.2 [51.0] 148.2 [43.4] 20.7 | 170.6 [50.0] 136.9 [40.1] 20.5 | 163.0 [47.8] 114.5 [40.1] 20.1 | 163.5 [47.9] 163.5 [47.9] 20.6 | 160.1 [46.9] 159.8 [46.8] 20.3 | 153.0 [44.8] 135.2 [44.8] 19.9 |
| DR — | -Depres | sion ratio | Total -Tota | al capacity x 10 | 00 BTUH | NOTES: (1 | When the ente | ring air dry bull | o is other than 8 | 80°F [27°C], adj | ust the sensible |

DR —Depression ratio dbE —Entering air dry bulb wbE—Entering air wet bulb

Total —Total capacity x 1000 BTUH Sens —Sensible capacity x 1000 BTUH Power—KW input **OTES:** ① When the entering air dry bulb is other than 80°F [27°C], adjust the sensible capacity from the table by adding [1.10 x CFM x (1 – DR) x (dbE – 80)].



GROSS SYSTEMS PERFORMANCE DATA—B300

| | | | | EN | ITERING INDOC |)R AIR @ 80°F | [26.7°C] dbE (1 |) | | | |
|-----------------------|---------------|------------------------------------------------|--------------------------------------|--------------------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|----------------------------------------|--------------------------------------|--------------------------------------|-------------------------------------------------------|
| | | wbE | | 71°F [21.7°C] | | | 67°F [19.4°C] | | | 63°F [17.2°C] | |
| | | FM [L/s] | 9600 [4531] | 8200 [3870] | 6400 [3021] | 9600 [4531] | 8200 [3870] | 6400 [3021] | 9600 [4531] | 8200 [3870] | 6400 [3021] |
| | | DR ① | 0.04 | 0.08 | 0.13 | 0.04 | 0.08 | 0.13 | 0.04 | 0.08 | 0.13 |
| | 75 [23.9] | Total BTUH [kW] Sens BTUH [kW] Power | 322.9 [94.6] 197.6 [57.9] 17.0 | 313.1 [91.7] 173.2 [50.7] 16.7 | 300.6 [88.1] 144.2 [50.7] 16.4 | 304.8 [89.3] 238.8 [70.0] 16.7 | 295.6 [86.6] 212.0 [62.1] 16.4 | 283.8 [83.2] 179.7 [62.1] 16.1 | 293.9 [86.1] 269.6 [79.0] 16.4 | 285.0 [83.5] 240.8 [70.6] 16.1 | 273.7 [80.2] 206.0 [70.6] 15.8 |
| O U T | 80 [26.7] | Total BTUH [kW] Sens BTUH [kW] Power | 316.4 [92.7] 194.2 [56.9] 17.9 | 306.9 [89.9] 170.4 [49.9] 17.7 | 294.6 [86.3] 141.9 [49.9] 17.3 | 298.3 [87.4] 235.5 [69.0] 17.6 | 289.3 [84.8] 209.1 [61.3] 17.4 | 277.8 [81.4] 177.4 [61.3] 17.0 | 287.4 [84.2] 266.2 [78.0] 17.3 | 278.7 [81.7] 237.9 [69.7] 17.1 | 267.6 [78.4] 203.6 [69.7] 16.7 |
| D O O R | 85 [29.4] | Total BTUH [kW] Sens BTUH [kW] Power | 309.1 [90.6] 190.6 [55.8] 18.9 | 299.8 [87.8] 167.2 [49.0] 18.7 | 287.9 [84.4] 139.4 [49.0] 18.3 | 291.0 [85.3] 231.8 [67.9] 18.6 | 282.3 [82.7] 206.0 [60.4] 18.4 | 271.0 [79.4] 174.8 [60.4] 18.0 | 280.1 [82.1] 262.6 [76.9] 18.4 | 271.7 [79.6] 234.8 [68.8] 18.1 | 260.9 [76.4] 201.1 [68.8] 17.7 |
| D R Y | 90 [32.2] | Total BTUH [kW] Sens BTUH [kW] Power | 301.1 [88.2] 186.6 [54.7] 20.0 | 292.1 [85.6] 163.8 [48.0] 19.7 | 280.4 [82.2] 136.5 [48.0] 19.3 | 283.0 [82.9] 227.8 [66.7] 19.7 | 274.5 [80.4] 202.5 [59.3] 19.4 | 263.6 [77.2] 172.0 [59.3] 19.1 | 272.1 [79.7] 258.6 [75.8] 19.4 | 263.9 [77.3] 231.3 [67.8] 19.1 | 253.4 [74.2] 198.2 [67.8] 18.8 |
| B U L B | 95 [35] | Total BTUH [kW] Sens BTUH [kW] Power | 292.3 [85.6] 182.3 [53.4] 21.2 | 283.5 [83.1] 160.0 [46.9] 20.8 | 272.2 [79.8] 133.5 [46.9] 20.4 | 274.2 [80.3] 223.5 [65.5] 20.9 | 266.0 [77.9] 198.8 [58.2] 20.6 | 255.4 [74.8] 168.9 [58.2] 20.2 | 263.3 [77.1] 254.3 [74.5] 20.6 | 255.4 [74.8] 227.6 [66.7] 20.3 | 245.2 [71.8] 195.1 [66.7] 19.9 |
| T E M | 100 [37.8] | Total BTUH [kW] Sens BTUH [kW] Power | 282.8 [82.9] 177.7 [52.1] 22.4 | 274.3 [80.4] 156.1 [45.7] 22.0 | 263.3 [77.1] 130.2 [45.7] 21.6 | 264.7 [77.6] 219.0 [64.2] 22.1 | 256.7 [75.2] 194.8 [57.1] 21.7 | 246.5 [72.2] 165.7 [57.1] 21.3 | 253.8 [74.4] 249.7 [73.2] 21.8 | 246.2 [72.1] 223.7 [65.5] 21.5 | 236.3 [69.2] 191.9 [65.5] 21.0 |
| P E R A T | 105 [40.6] | Total BTUH [kW] Sens BTUH [kW] Power | 272.5 [79.8] 172.7 [50.6] 23.6 | 264.3 [77.4] 151.8 [44.5] 23.3 | 253.7 [74.3] 126.7 [44.5] 22.8 | 254.4 [74.5] 214.0 [62.7] 23.3 | 246.7 [72.3] 190.5 [55.8] 23.0 | 236.9 [69.4] 162.2 [55.8] 22.6 | 243.5 [71.3] 243.5 [71.3] 23.1 | 236.1 [69.2] 219.3 [64.3] 22.7 | 226.7 [66.4] 188.4 [64.3] 22.3 |
| T U R E | 110 [43.3] | Total BTUH [kW] Sens BTUH [kW] Power | 261.4 [76.6] 167.6 [49.1] 25.0 | 253.5 [74.3] 147.3 [43.2] 24.6 | 243.4 [71.3] 123.1 [43.2] 24.1 | 243.3 [71.3] 208.8 [61.2] 24.7 | 236.0 [69.1] 186.1 [54.5] 24.3 | 226.5 [66.4] 158.5 [54.5] 23.8 | 232.4 [68.1] 232.4 [68.1] 24.4 | 225.4 [66.0] 214.9 [63.0] 24.0 | 216.4 [63.4] 184.8 [63.0] 23.6 |
| °F [°C] | 115 [46.1] | Total BTUH [kW] Sens BTUH [kW] Power | 249.5 [73.1] 162.0 [47.5] 26.4 | 242.0 [70.9] 142.5 [41.8] 26.0 | 232.3 [68.1] 119.2 [41.8] 25.5 | 231.4 [67.8] 203.2 [59.5] 26.1 | 224.4 [65.7] 181.2 [53.1] 25.7 | 215.5 [63.1] 154.6 [53.1] 25.2 | 220.5 [64.6] 220.5 [64.6] 25.8 | 213.9 [62.7] 210.1 [61.6] 25.4 | 205.3 [60.2] 180.9 [60.2] 24.9 |
| | 120 [48.9] | Total BTUH [kW] Sens BTUH [kW] Power | 236.9 [69.4] 156.1 [45.7] 27.8 | 229.7 [67.3] 137.4 [40.3] 27.4 | 220.6 [64.6] 115.2 [40.3] 26.9 | 218.8 [64.1] 197.4 [57.8] 27.5 | 212.2 [62.2] 176.2 [51.6] 27.1 | 203.7 [59.7] 150.5 [51.6] 26.6 | 207.9 [60.9] 207.9 [60.9] 27.3 | 201.6 [59.1] 201.6 [59.1] 26.8 | 193.6 [56.7] 176.8 [56.7] 26.3 |
| dbE — | -Enterin | sion ratio g air dry bulb g air wet bulb | | al capacity x 10 Isible capacity > ' input | | NOTES: (1 | | ering air dry bull the table by add | ling [1.10 x CFN | 1 x (1 – DR) x (| ust the sensible dbE – 80)]. Conversions |

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|------------------------------------------------------------------------------|--------------------|------------------|--------------------|-------------------|-----------------------------------------------|--------|--------|--------|---------|--------------------------------------|---------------|
| ACTUAL-CFM | 4000 | 4200 | 4400 | 4600 | 4800 | 5000 | 5200 | 5400 | 5600 | 2800 | 6000 |
| [r/s] | [1888] | [1982] | [2076] | [2171] | [2265] | [2359] | [2454] | [2548] | [2643] | [2737] | [2831] |
| TOTAL MBTUH | 96.0 | 0.97 | 0.97 | 0.98 | 0.99 | 1.00 | 1.00 | 1.01 | 1.02 | 1.02 | 1.03 |
| SENSIBLE MBTUH | 0.85 | 0.88 | 0.91 | 0.93 | 0.96 | 0.99 | 1.01 | 1.04 | 1.07 | 1.10 | 1.12 |
| POWER KW | 0.98 | 0.99 | 66.0 | 0.99 | 1.00 | 1.00 | 1.00 | 1.01 | 1.01 | 1.01 | 1.02 |
| NOTES: Multiply correction factor times gross performance data-resulting sen | factor times gross | performance dat: | a-resulting sensib | le capacity canno | isible capacity cannot exceed total capacity. | acity. | | | [] De; | Designates Metric Conversions | : Conversions |

AIRFLOW PERFORMANCE—SKNL-B SERIES



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|----|--------------------------------------------------------------|-----------------|------------------------------------------------------------------|------------|---------------------------------|----------|------------|---------------|---------|----------|-----------|------------------|------------|------------|------------|------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|---------------------------------------------------------------------------------------------|---------|-----------|----------------------|-----------|----------|--------------------------|-----------|----------|---------|---------|------|
| | v | Mod | Model SKNL-B240 | -B240 | Voltage 380-415 — 3 Phase 50 Hz | B 380-4 | 15 — | 3 Phase | 3 50 Hz | | | | | | | | | | | | | | | | | | | | | Π |
| | AIr | | | | | | | | | | | | Exte | rnal Stat. | ic Press | ure-Inc. | External Static Pressure—Inches of Water [kPa] | ater [kPa | [[| | | | | | | | | | | |
| | 5 | | | .05] | 0.3 [.07] | 0.4[| 10] | | | .15] | 0.7 [.17] | [] 0.8 [.20] | | 0.9[.22] | 1.0 [.25] | 5] 1.1 [.27] | 27] 1.2 [| .30] | 1.3 [.32] | | 35] | 1.5 [.37] | 1.6 [.40] | 40] 1.7 | 7 [.42] | 1.8 [.45] | 5] 1.9 | [.47] | 2.0[. | .50] |
| | | RPM | W RPM | × | RPM W | RPM | W RPM | | W RPM | × | | W RPM | W | RPM W | RPM V | W RPM | Ν | RPM W F | RPM W | / RPM | W RPM | M M | RPM | W RPM | Ν | RPM W | V RPM | N | RPM | N |
| | 5000 [2359] | | | | | 530 1 | 1286 558 | 558 1406 | 06 585 | 1529 | 613 1654 | 54 640 | 1782 6 | 667 1912 | 694 | 2045 721 | 2180 747 | 2318 | 774 2459 | 59 800 | 2602 826 | 26 2747 | 852 | 2895 878 | 8 3045 | 904 | 3198 929 | 3354 | Ι | |
| | 5200 [2454] | | | | | 540 1 | 1356 568 | 568 1479 | 9 595 | 1604 622 | 622 1731 | 649 | 1862 | 675 1994 | 702 | 2129 728 | 2267 754 | 2407 | 780 2550 | | 2695 832 | 32 2843 | 858 | 2993 883 | 33 3146 | 909 3301 | 01 934 | 3458 | Ι | |
| | 5400 [2548] | | | | | 551 | 1434 578 | 578 1559 | | 1686 631 | 631 1816 | 16 657 | 1948 6 | 684 2083 | 710 | 2221 736 | 2361 762 | 2503 | 787 2648 | 48 813 | 2796 838 | 38 2946 | 864 | 3098 889 | 9 3253 | 914 3411 | 11 938 | 3571 | 1 | |
| | 5600 [2643] | | | 2 | 535 1394 | 561 | 1519 5 | 588 1646 | 6 614 | 1776 | 640 1908 | 667 | 2043 6 | 692 2180 | 718 | 2320 744 | 2462 769 | 2607 | 795 2754 | 54 820 | 2904 845 | 45 3056 | 870 | 3211 894 | 4 3368 | 919 | 3528 — | | | |
| | 5800 [2737] | | | 2 | 546 1484 | 572 | 1611 598 | 598 1741 | 1 624 | 1873 | 650 2007 | 676 | 2144 | 701 2284 | 727 | 2426 752 | 2570 777 | 2717 | 802 2867 | 67 827 | 3019 851 | 51 3173 | 876 | 3330 900 | 0 3490 | 924 | 3652 | Ι | 1 | |
| | 6000 [2831] | | - 531 | | 557 1581 | 583 | 1711 | 609 1842 | 12 635 | 1977 | 660 2114 | 14 685 | 2253 | 711 2395 | 736 | 2539 760 | 2686 785 | 2835 | 810 2987 | 87 834 | 3141 858 | 58 3298 | 882 | 3457 906 | 6 3619 | 930 | 3784 — | | 1 | |
| | 6200 [2926] | | - 543 | 543 1557 5 | 569 1686 | 595 | 1818 6 | 1818 620 1952 | | 645 2088 | 670 2227 | 27 695 | 2369 | 720 2513 | 745 | 2659 769 | 2809 793 | 2960 | 818 3114 | 14 842 | 3271 865 | 55 3430 | 889 | 3592 913 | 3 3756 | 936 | 3922 — | | 1 | |
| | 6400 [3020] | | 538 556 | | 581 1798 | 606 | 1932 631 | 531 2068 | | 656 2207 | | 705 | 2492 | 730 2638 | 754 | 2787 778 | 2939 | 3093 | | | 3408 | 73 3569 | 896 | | 9 3900 | | | | | |
| | 6600 [3114] | 543 | | 1783 | 593 1917 | 618 | 2053 | 543 2192 | 667 | 2333 | | 716 | 2623 | | 763 | 787 | 10 | 3232 | | | | | 903 | | 6 4051 | | | Ι | 1 | |
| | 6800 [3209] | | 1//4 581 | | 606 2043 | 630 | 2812 | 654 232 | | | | 97/ | | | //3 | | | 33/9 | | | | | 911 | 4038 933 | 3 4209 | ' | | | 1 | |
| | /000 [3303] | 31 0/9 | 5/0 1903 594 2039 504 2040 507 2177 | 2039 6 | 1/12 819 | 642 2 | 2318 | 666 2461 | | | 775 2/55 | /3/ | 740 20E0 7 | 771 2019 | 703 | 3215 806 | 33/3 | 3534 | 852 369/ | 9/ 8/4 | 3863 | 896 4031 | 919 | 4202 | | | | 1 | 1 | |
| | 7400 [3390] | | 504 2040 00/ 21// 031 2310 033 507 2183 621 2323 644 2466 668 | 2323 6 | 01 2 2 1 0 | | 2401 | 691 2759 | | 2010 | 736 3062 | 37 750 | | 782 3375 | 804 | 010 | 2000 | 2864 | 870 4032 | 800 | 4029 | 900 4139 013 4375 | 320 | 4550 | | | | | | |
| | NOTE: L-Drive left of bold line, M-Drive right of bold line. | rive left | of bold | line, M- | Drive riç | ght of t | bold lir | | | 2 | | 201 7 | 1 0 70 | | 5 | 070 | | 1000 | | 200 | 0 2021 | | 20 | 000 | | | - | | | 7 |
| | Drive P | Drive Package | ┝ | | | | | | | | | L | | | | Σ | | | | | | | | N (field | N (field installed only) | ed only) | | | | Г |
| | Motor H.P. [W | H.P. [W] | | | | | 5 [3728.5] | 9.5] | | | | | | | | 7.5 [5592.7 | 2.7] | | | | | | | 7. | 7.5 [5592.7 | [2] | | | | |
| | Blower | Blower Sheave | | | | | BK130H | HC | | | | | | | | BK130H | н | | | | | | | | BK120H | | | | | |
| | Motor | Motor Sheave | | | | | 1VP-56 | 56 | | | | | | | | 1VP-71 | - | | | | | | | | 1VP-71 | | | | | |
| | Turns | Turns Open | | - | 2 | 3 | - | 4 | | 5 | 9 | | - | 2 | | 3 | 4 | 5 | | 9 | - | | 2 | e | 3 | 4 | | 5 | 9 | |
| | RF | RPM | 9 | 639 | 619 | 598 | 8 | 575 | 2 | 553 | 530 | 2 | 783 | 759 | - | 736 | 713 | 069 | | 666 | 936 | | 606 | 881 | <u>–</u> | 854 | ~ | 826 | 799 | |
| | NOTES: 1. Factory sheave settings are shown in bold type. | Factory | sheave | settings | are show | ni nwc | bold t | ype. | od o no | | 3. Re-8 | adjustn | nent of | sheave I | required | to achie | Re-adjustment of sheave required to achieve rated airflow at AHRI minimum External Static Pressure. Drive data channa is for horizontal airflow with dry coll Add component resistance (helow) to duct resistance to datarmine total External | airflow | at AHR | I minim | num Exte | srnal St | tatic Pre | essure. | ietanca | to data | + onima | | tornol | |
| 17 | i | | 361 1101 | | | | | | | | | Static Pressure. | sure. | | ט ובט וומו | | עונון טו <u>א</u> | | | | מפופומוור | ים (וזכור | ישין נט ר | | ופומווסם | | | טומו בא | ירמוומו | |
| | COMPONENT AIR RESISTANCE-20 TON [70.3 kW] | NO ^C | ΪΕΝ΄ | IA | R RI | ËSÏ | ST/ | PNC NC | Щ | -20 | 5 | Ž | 70.3 | ¥ | | | | | | | | | | | | | | | | |
| | | | | | | 50 | 5000 | 5200 | ⊢ | 5400 | 5600 | ⊢ | 5800 | 6000 | 6200 | - | 6400 | 6600 | 6800 | | 2000 | 7200 | 74 | 7400 | | | | | | |
| | CFM II /el | | | | | [23 | [2359] | [2454] | | [2548] | [2643] | | [2737] | [2831] | [2926] | | [3020] [| [3114] | [3209] | _ | [3303] | [3398] | _ | 3492] | | | | | | |
| | [LL/9] | | | | | | | | | | | | R | sistance | s – Inche | Resistance – Inches of Water [kPa] | er [kPa] | | | | | | | | | | | | | |
| | Mot Coll | | | | | 0.1 | 0.00 | 0.00 | | 0.00 | 0.00 | | 0.00 | 0.00 | 0.0 | | 0.00 | 0.00 | 00.0 | | 0.01 | 0.01 | o. | 0.02 | | | | | | |
| | אפן כטו | | | | | <u>.</u> | [00] | [00.] | | [00] | [00.] | | [00] | [00.] | [00] | | [00] | [00] | [00.] | | [00] | [00.] | <u> </u> | [00.] | | | | | | |
| | Downflow | | | | | 0.7 | 0.05 | 0.05 | | 0.05 | 0.05 | | 0.05 | 0.05 | 0.06 | | 0.06 | 0.06 | 0.07 | | 0.08 | 0.08 | 0.2 | 0.09 | | | | | | |
| | ; | | | | | | | [-n-] | | 5 | | | [| [n-] | 2.0 | | | [10.] | - - - - - - - - - - - - - - - - - - - | | [30. | [70-] | | [7] | | | | | | |

AIRFLOW PERFORMANCE—SKNL-B SERIES

0.19 [.05] 0.07 0.07 0.68 0.68 0.41 [.10]

0.18 [.04] 0.06 [.01] 0.64 0.38 0.38 [.09]

0.17 [.04] 0.06 0.61 [.15] 0.35 0.35 [.09]

0.16 [.04] 0.05 0.57 0.57 0.32 0.32 [.08]

N/A

N/A

N/A

N/A

N/A

N/A

N/A

N/A

AIRFLOW CORRECTION FACTORS-20 TON [70.3 kW]

0.16 [.04] 0.05 [.01] 0.54 [.13]

0.15 [.04] 0.04 [.01] 0.50 [.12]

0.14 [.03] 0.04 [.01] 0.46 [.11]

0.13 [.03] 0.03 0.39 [.10] [.10]

0.12 [.03] 0.02 0.35 [.09]

0.11 [.03] 0.02 [.00] [.08]

0.10 [.02] 0.01 [.00] 0.28 [.07]

0.10 [.02] 0.01 [.00] 0.25 [.06]

Horizontal Economizer R.A. Damper Open Downflow Economizer R.A. Damper Open

Concentric Grill RXRN-AD80 or RXRN-AD81 & Transition RXMC-CJ07

Concentric Grill RXRN-AD86 & Transition RXMC-CK08

0.43 [.11] N/A

0.13 [.03] 0.03 [.01]

| ACTUAL-CFM | 5000 | 5200 | 5400 | 5600 | 5800 | 6000 | 6200 | 6400 | 6600 | 6800 | 7000 | 7200 | 7400 |
|---------------------------|-----------------|---------------|------------------------------------------------------------------|-------------------|------------------|----------------------|----------|--------|--------|--------|------------|--------------------------------------|-------------|
| [T/S] | [2359] | [2454] | [2548] | [2643] | [2737] | [2831] | [2926] | [3020] | [3114] | [3209] | [3303] | [3398] | [3492] |
| TOTAL MBTUH | 0.96 | 96.0 | 26.0 | 0.97 | 0.98 | 0.98 | 0.99 | 66.0 | 1.00 | 1.00 | 1.01 | 1.02 | 1.02 |
| SENSIBLE MBTUH | 0.83 | 0.85 | 0.87 | 0.90 | 0.92 | 0.94 | 0.96 | 0.98 | 1.00 | 1.02 | 1.04 | 1.06 | 1.08 |
| POWER KW | 0.98 | 0.98 | 0.99 | 0.99 | 0.99 | 0.99 | 1.00 | 1.00 | 1.00 | 1.00 | 1.01 | 1.01 | 1.01 |
| NOTES: Multiply correctio | on factor times | gross perform | oly correction factor times gross performance data-resulting sen | Iting sensible ca | apacity cannot (| nnot exceed total ca | apacity. | | | | [] Design | Designates Metric Conversions | conversions |

| AIRFLOW PERFORMANCE—25 TON [8 Air Model SKNL-B300 Voltage 380-415 – 3 Phase 50 Hz | W PERF(| | P | A Noltag | AN | Ë ∃ Ω | RMANCE—25 TC Voltage 380-415 — 3 Phase 50 Hz | 5 T | NO | [87. | 9 K | | -50 + | 7.9 kW]–50 Hz–SIDEFLOW | | FLC | | | | | | | | | | | | | |
|--------------------------------------------------------------------------------------|-------------|-----------|--------------|-----------|-----------|------------------|-------------------------------------------------|------------|-------------|----------------------|------------------|----------------|----------------------|-------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|-----------------------|-------------------------------|----------------------|----------|---------------|---------------|----------|---------------|---------------|---------|----------------|---------------|------------------|---------------|
| | 0.11.0210 | 0.2 [.05] | | 0.3 [.07] | 0.4[.10] | | 0.51.121 | | 0.6[.15] | 0.7 [.17] | | 0.8 [.20] | 0.9 [.22] | exiemai static fressure—miches of water [kFa 1 0.9 [221 1.0 [251 1.1 [271 1.2 [301 1 | ure | [.27] | <u>Waler (ki</u> 1.2 [.30] | Kraj 01 1.3 [.32] | | 1.4 [.35] | 1.5 | 371 1. | 1.6 [.40] | 1.7[.42] | 1.81 | 8 [.45] | 1.9[.47] | 71 2.0 [| [.50] |
| CFWILL/SI RPM | 2 | | | M | RPM | | RPM W | - | ≥ | | - | 8 | | RPM | | Ν | RPM W | | ≥ | | RPM | - | | W RPM | | N | RPM \ | | M |
| 6400 [3020] — | | | | | 1 | · | | | | | · · | 2642 | | 753 | | 3051 | | 815 | 3306 83 | | 854 | | | 890 | 3768 — | | 1 | | |
| 6600 [3114] — | | | | | | | | - 674 | 2475 | 697 2624 700 7757 | 24 720 57 794 | 2768 | 742 2910 752 2045 | 763 | 3047 784 | 3180 2216 | 805 3310 | 10 825 | 3436 84 | 844 3557 | 862 | 3676 881 | 31 3790 | 898 | 3901 | | ' | | |
| | | | | | | | 676 2505 | | 0002 | | | 2045 | 7812 1012 | 785 | | 2460 | | _ | | | 0/ 1 | | | 200 | 404 | | | | |
| 7200 [3398] | | | | | 665 | 2584 6 | | | 2897 | | | 3194 | - | 2007 | | 3612 | | | | | 889 | _ | | | | | | | |
| 7400 [3492] — | | | | | | 2739 7 | 01 2898 | 38 724 | | | | 3351 | 787 3495 | 807 | 3635 826 | 3771 | 845 3903 | _ | 4031 881 | | 898 | 4277 — | 1 | 1 | | | | | |
| 7600 [3586] — | | | - 669 | 9 2738 | 692 | | | 61 736 | 3216 | 757 3368 | 68 778 | 3516 | | 818 | 3801 837 | 3937 | 855 4070 | | 4199 89 | | | | | 1 | | | | | |
| 7800 [3681] — | | | - 683 | 3 2907 | 705 | 3071 7 | 727 3231 | 31 749 | 3387 | 770 3540 | | 3688 | 809 3833 | 829 | 3974 847 | 4112 | 865 42. | 4245 882 | 4375 89 | 899 4501 | | | | | | | | | |
| | | 674 2915 | 15 697 | | 719 | 3248 7. | | 09 761 | 3566 | 782 | 3719 802 | 3868 | | 840 | 4156 858 | 4294 | | | 4558 - | | | | | | | | ' | | |
| | 666 2926 6 | 688 3099 | 99 711 | 3268 | 732 | 3433 7 | 753 3595 | 95 774 | 3752 | 794 3906 | 06 813 | 4056 | 832 4202 | 851 | 4345 868 | 4483 | 886 46 | 4618 902 | 4749 - | | | | | | | | | 1 | |
| | 3117 | | | | 746 | 3626 7 | | 88 787 | | | 00 825 | 4251 | | 862 | 4541 879 | 4680 | 896 4816 | 16 | ' | | | | | Ι | | | ' | | |
| | 3315 | | | | 759 | 3826 7 | 780 3989 | 89 800 | 4147 | 819 | | 4454 | | 873 | | | 1 | | 1 | | | | | | | | | | |
| 8800 [4153] 710 | 3521 | 731 3695 | 95 753 | 3366 | 773 | 4034 7 | 793 4197 | 97 812 | | 831 4512 | 12 849 | 4664 | 867 4812 | 884 | 4957 901 | 5097 | | | | | | | | | | | | | |
| 9000 [4247] 725 | 3734 | 746 3909 | 09 767 | 7 4081 | 787 | 4249 8 | 806 4413 | | 4573 | 844 4729 | 29 861 | 4882 | 879 5031 | 895 | 5176 — | | | | | | I | | | I | | | | | |
| | | 760 4131 | | 4303 | | 4472 8 | | 36 838 | 4797 | 856 4954 | 54 873 | 5108 | | - 2 | | | | - | | | | | | | | | | | |
| _ | _ | 775 4360 | | 5 4533 | | 814 4702 833 | | 68 851 | 5029 | 869 | | 5341 | 902 5491 | | | | | | ' | | | | | | | | ' | | |
| 9600 [4530] 770 | 770 4420 7 | 790 4597 | 97 809 | 9 4771 | 828 | 4941 8 | 846 510 | 5106 864 | 5269 | 881 5427 | 27 898 | 5581 | | | | | | | 1 | | | | | | | | ' | | |
| NOTE: L-Drive left of bold line, M-Drive right of bold line. | ift of bolu | d line, | M-Driv | ve rigł | ht of bu | old lin(| نە | | | | | | | | | | | | | | | | | | | | | | |
| Drive Package | | | _ | | | ┢ | | | Σ | | | Γ | NOTES | NOTES: 1. Factory sheave settings are shown in bold type. | ory shea | ve setti | ngs art | shown | in bolc | ł type. | | | | | | | | | |
| Motor H.P. [W] | | 7.5 | 7.5 [5592.7] | [7] | | | | | 10 [7457.0 | 57.0] | | | | 2. Do n | 2. Do not set motor sheave below minimum turns open shown. | notor st | neave b | elow m. | nimum | turns (| pen st | IOWN. | | _ | | | | | |
| Blower Sheave | | | BK130H | | | | | | BK120H | н | | | | 3. Ke-a Fyter | ke-adjustment of sneave required to achieve rated airtiow at AHKI minimum External Static Pressure | int of SI ic Press | neave r. sure | ednirea | to achi- | eve rate | ed airti(| ow at A | | mumin | | | | | |
| Motor Sheave | | | 1VP-71 | _ | | | | | 1VP-75 | 75 | | | | 4. Drive | Drive data shown is for horizontal airflow with dry coil. Add component resistance | si nwor | for ho | izontal | airflow | with dr | V coil. | Add co | mpone | nt resis | tance | | | | |
| Turns Open | 1 2 | | 3 4 | | 5 | 9 | - | 2 | с | 4 | 5 | 9 | | (belo | (below) to duct resistance to determine total External Static Pressure. | uct resi | stance | to deter | mine tc | ntal Exte | Frnal St | atic Pr | essure. | | | | | | |
| RPM | 779 756 | 56 733 | | 710 6 | 687 6 | 665 ^c | 903 | 879 | 853 | 828 | 803 | 777 | | | | | | | | | | | | | | | | | |
| COMPONENT AIR RESISTANCE-25 T | NEN | ۲Þ | NR | RE | SIS | STA | SNC | Ц | -25 | TON | ۹ [8 | 7.9 | ON [87.9 kW] | | | | | | | | | | | | | | | | |
| | | | | | 6400 | \vdash | 6600 | ⊢ | 6800 | 7000 | ⊢ | 7200 | 7400 | 7600 | ⊢ | 7800 | 8000 | 8200 | ┝ | 8400 | 8600 | ⊢ | 8800 | 0006 | ⊢ | 9200 | 9400 | ┝ | 9600 |
| CFM [L/s] | | | | | [302 | _ | [3114] | _ | [3209] | [3303] | _ | [3398] | [3492] | [3586] | | — I | [3775] | [3775] [3869] | | [3964] | [4058] | _ | [4153] | [4247] | _ | [4341] | [4436] | _ | [4530] |
| | | | | | | - | | ľ | | | ŀ | | | | - L | ┢ | | | - L | | | - | | | ╞ | - | - | $\left \right $ | 4 |
| Wet Coil | | | | | 0.01 | | 0.02 | | 0.03 | 0.03 | 0 | 0.04 | 0.05 | 0.06 | | 0.06 | 0.07 | 0.08 | | 0.09 | 0.09 | | 0.10 | 0.11 | | 0.12 | 0.12 | | 0.13 |
| | | | | T | 90.] | | [00] | | E | [.01] | <u> </u> | .01] | [.01] | [.01] | | .01] | [.02] | [.02] | | [.02] | [.02 | | [.02] | [.03] | _ | [.03] | [.03] | | [.03] |
| Downflow | | | | | 0.06 | 9 - | 0.06 F 011 | 0 _ | 0.07 [| 0.08 | | 0.08 [1/2] | 0.09 I 201 | 0.10 | 0.11 F 031 | 11 331 | 0.12 [03] | 0.13 [031 | | 0.14 [03] | 0.15 F 041 | | 0.16 [04] | 0.18 F 041 | | 0.19 [0.5] | 0.20 [05] | | 0.22 [05] |
| Downflow Foon | antimo | | | | | | 1910 | | 14 | 147 | | αF 0 | 010 | 0.00 | + | 5 5 | 66.0 | 0 | + | 10.01 | 0.05 | + | 900 | 260 | + | 86 | | + | 08 |
| R.A. Damper Open | pen | | | | [.04] | | [.04] | <u>ت</u> د | 00 [-04] | [.04] | <u>ت</u> د | 0. lo [.04] | [.05] | 0.20 [.05] | | 0.2 I | 0.22 [.05] | 0.2-0 [90.] | | 0.24 [.06] | (20.] | | 02.0 [90.] | 17:0 [20.] | | 07.0 | 07.0 [70.] | | 00.0 [70.] |

AIRFLOW CORRECTION FACTORS—25 TON [87.9 kW]

| | | | | | | | • | | | | | | | | | | |
|---------------------|--------------|--------------|-------------|--------------------------------------------------------------|--------------|----------------|---------------|-----------------|----------|--------|--------|--------|--------|---------|--------------------------------------|-------------------|----------|
| ACTUAL-CFM | 6400 | 0099 | 6800 | 7000 | 7200 | 7400 | 7600 | 7800 | 8000 | 8200 | 8400 | 8600 | 8800 | 0006 | 9200 | 9400 | 9600 |
| [r/s] | [3020] | [3114] | [3209] | [3303] | [3398] | [3492] | [3586] | [3681] | [3775] | [3869] | [3964] | [4058] | [4153] | [4247] | [4341] | [4436] | [4530] |
| TOTAL MBTUH | 0.96 | 0.96 | 0.97 | 0.97 | 0.98 | 0.98 | 0.99 | 0.99 | 1.00 | 1.00 | 1.00 | 1.01 | 1.01 | 1.02 | 1.02 | 1.03 | 1.03 |
| SENSIBLE MBTUH | 0.85 | 0.87 | 0.88 | 0.90 | 0.92 | 0.94 | 0.95 | 0.97 | 0.99 | 1.00 | 1.02 | 1.04 | 1.06 | 1.07 | 1.09 | 1.11 | 1.12 |
| POWER KW | 0.98 | 0.98 | 0.98 | 0.99 | 0.99 | 0.99 | 0.99 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.01 | 1.01 | 1.01 | 1.01 | 1.01 |
| NOTES: Multiply cor | rection fact | or times gro | ss performa | correction factor times gross performance data-resulting sen | sulting sens | isible capacit | ty cannot exe | exceed total ca | tpacity. | | | | | [] De: | Designates Metric Conversions | letric Con | versions |

AIRFLOW PERFORMANCE—SKNL-B SERIES



0.13 [.03] 0.75 [.19] 0.43 [.11]

0.12 [.03] 0.72 [.18] 0.40 [.10]

0.12 [.03] 0.69 [.17] 0.36 [.09]

0.11 [.03] 0.65 [.16] 0.33 [.08]

N/A

Concentric Grill RXRN-AD80 or RXRN-AD81 & Transition RXMC-CK08 Concentric Grill RXRN-AD80 or RXRN-AD81 & Transition RXMC-CL09

0.11 [.03] 0.62 [.15]

0.10 [.02] 0.59 [.15]

0.10 [.02] 0.56 [.14]

0.09 [.02] 0.53 [.13]

0.09 [.02] 0.50 [.12]

0.08 [.02] 0.47 [.12]

0.07 [.02] 0.44 [.11]

0.07 [.02] 0.41 [.10]

0.06 [.01] 0.38 [.09]

0.06 [.01] 0.35 [.09]

0.05 [.01] 0.32 [.08]

0.05 [.01] 0.29 [.07]

0.04 [.01] 0.26 [.06]

Horizontal Economizer R.A. Damper Open

18

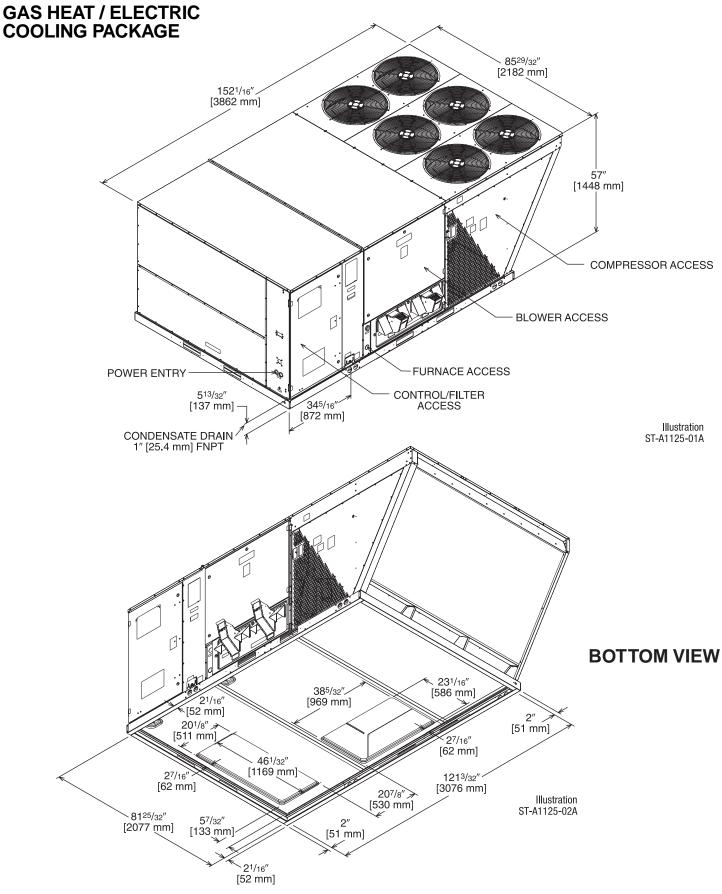


ELECTRICAL DATA—SKNL-B SERIES

| | ELECTR | CAL DATA – SKNL-B S | ERIES | |
|------------------|-----------------------------------------------|---------------------|-----------|-----------|
| | | B180NL | B240NM | B300NM |
| | Unit Operating Voltage Range | 342-456 | 342-456 | 342-456 |
| ation | Volts | 380/415 | 380/415 | 380/415 |
| l ii | Minimum Circuit Ampacity | 38/38 | 54/54 | 63/63 |
| Unit Information | Minimum Overcurrent Protection Device Size | 45/45 | 60/60 | 70/70 |
| > | Maximum Overcurrent Protection Device Size | 45/45 | 70/70 | 80/80 |
| | No. | 2 | 2 | 2 |
| | Volts | 380/415 | 380/415 | 380/415 |
| 2 | Phase | 3 | 3 | 3 |
| Moto | RPM | 3450 | 3450 | 3450 |
| or 1 | HP, Compressor 1 | 7 | 10 | 11 1/2 |
| ress | Amps (RLA), Comp. 1 | 12.2/12.2 | 17.9/17.9 | 18.6/18.6 |
| Compressor Motor | Amps (LRA), Comp. 1 | 101/101 | 118/118 | 118/118 |
| 2 | HP, Compressor 2 | 7 | 7 1/2 | 11 1/2 |
| | Amps (RLA), Comp. 2 | 12.2/12.2 | 14.7/14.7 | 18.6/18.6 |
| | Amps (LRA), Comp. 2 | 101/101 | 95/95 | 118/118 |
| - | No. | 4 | 6 | 6 |
| Noto | Volts | 380/415 | 380/415 | 380/415 |
| er V | Phase | 3 | 1 | 1 |
| Condenser Motor | HP | 1/3 | 1/3 | 1/3 |
| puo | Amps (FLA, each) | 1.4/1.4 | 1.4/1.4 | 1.4/1.4 |
| с С | Amps (LRA, each) | 2.4/2.4 | 2.4/2.4 | 2.4/2.4 |
| _ | No. | 1 | 1 | 1 |
| Fan | Volts | 380/415 | 380/415 | 380/415 |
| ator | Phase | 3 | 3 | 3 |
| Evaporator Fan | HP | 3 | 7 1/2 | 10 |
| Eva | Amps (FLA, each) | 4.6/4.6 | 8/8 | 12.5/12.5 |
| | Amps (LRA, each) | 38.1/38.1 | 67/67 | 74.6/74.6 |

UNIT DIMENSIONS—SKNL-B SERIES

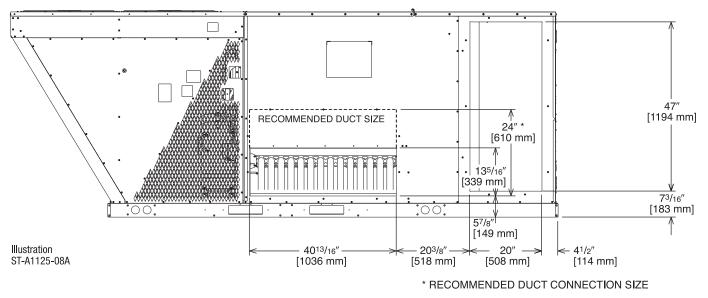






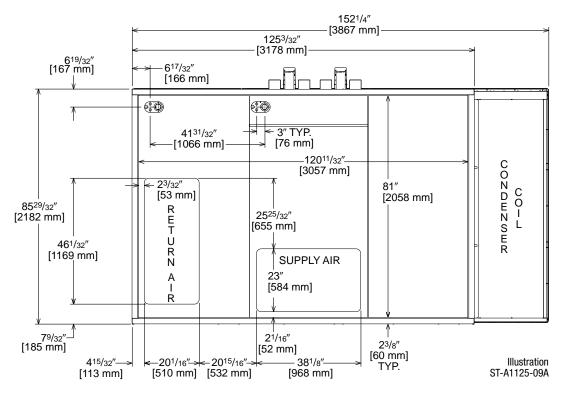
GAS HEAT / ELECTRIC COOLING PACKAGE

SUPPLY AND RETURN DIMENSIONS FOR HORIZONTAL APPLICATIONS



DUCT SIDE VIEW (REAR)

SUPPLY AND RETURN DIMENSIONS FOR DOWNFLOW APPLICATIONS

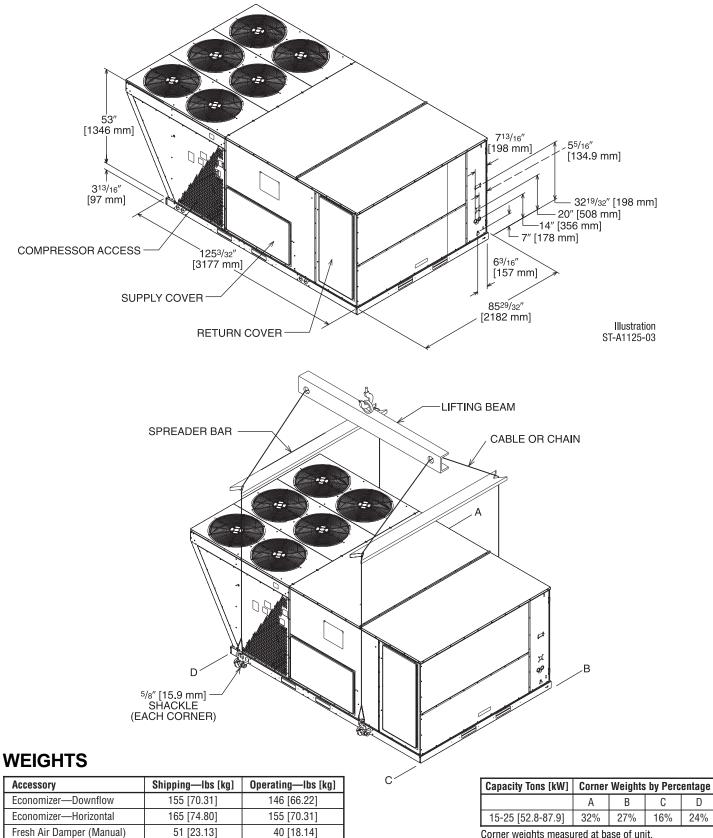


BOTTOM VIEW

UNIT DIMENSIONS—SKNL-B SERIES



UNIT DIMENSIONS GAS HEAT / ELECTRIC COOLING PACKAGE



Corner weights measured at base of unit.

D

24%

] Designates Metric Conversions

46 [20.87]

170 [77.11]

Fresh Air Damper (Motorized)

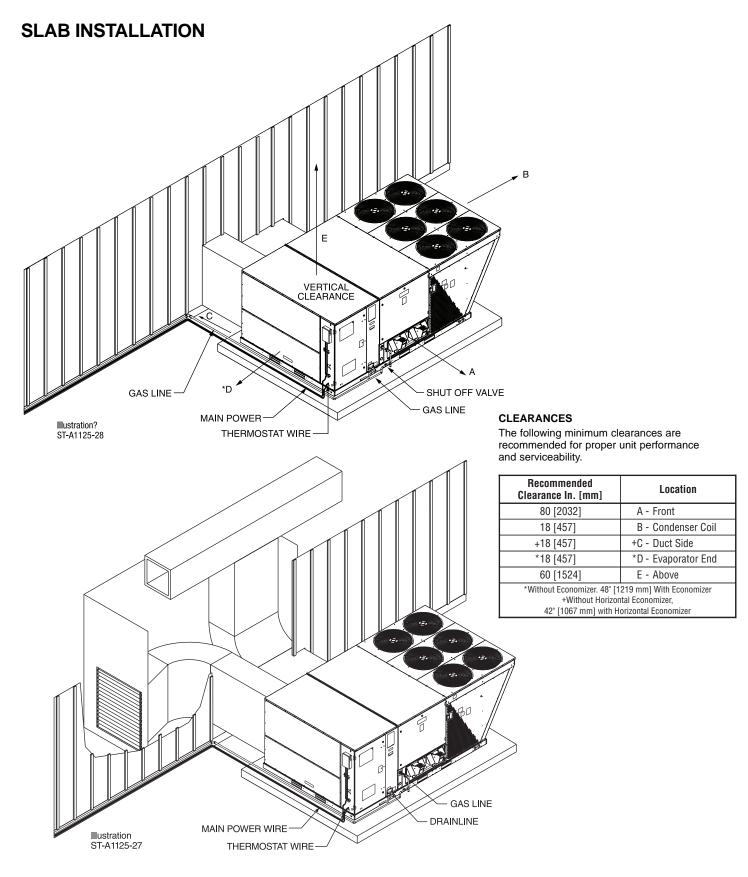
Roof Curb 14"

35 [15.88]

164 [74.39]



UNIT DIMENSIONS—SKNL-B SERIES





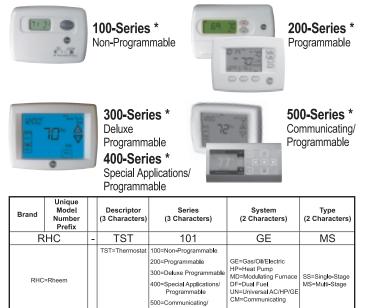
FIELD INSTALLED ACCESSORY EQUIPMENT

| Accessory | Model Number | Shipping Weight Lbs. [kg] | Installed Weight Lbs. [kg] | Factory Installation Available? |
|-------------------------------------------------|-----------------|---------------------------------|----------------------------------|---------------------------------------|
| Thermostat | See Ther | mostat Specification Sheet | (T11-001) | No |
| Downflow Economizer w/Single Enthalpy | RXRD-PGCM3 | 277 [125.6] | 168 [76.2] | Yes |
| Downflow Economizer w/Smoke Detector | RXRD-SGCM3 | 280 [127.0] | 171 [77.6] | Yes |
| Dual Enthalpy Kit | RXRX-AV02 | 1 [0.5] | 0.5 [0.2] | No |
| Horizontal Economizer w/Single Enthalpy | RXRD-RGCM3 | 333 [151.0] | 301 [36.5] | No |
| Carbon Dioxide Sensor (Wall Mount) | RXRX-AR02 | 3 [1.4] | 2 [0.9] | No |
| Manual Fresh Air Damper* | RXRF-KFA1 | 61 [27.7] | 52 [23.6] | No |
| Motorized Kit for Manual Fresh Air Damper* | RXRX-AW03 | 42 [19.1] | 35 [15.9] | No |
| Roofcurb, 14" | RXKG-CBH14 | 184 [83.5] | 176 [79.8] | No |
| Roofcurb Adapter to RXRK-E56 | RXRX-CJCE56 | 465 [210.9] | 415 [88.2] | No |
| Roofcurb Adapter to RXKG-CAF14 | RXRX-CJCF14 | 555 [251.7] | 505 [29.1] | No |
| Concentric Diffuser (Step-Down, 18" x 36") | RXRN-AD81 | 310 [140.6] | 157 [71.2] | No |
| Concentric Diffuser (Step-Down, 24" x 48") | RXRN-AD86 | 367 [166.5] | 212 [96.2] | No |
| Concentric Diffuser (Step-Down, 28" x 60") | RXRN-AD88 | 410 [186.0] | 370 [67.8] | No |
| Concentric Diffuser (Flush, 18" x 36") | RXRN-AD80 | 213 [96.6] | 115 [52.2] | No |
| Downflow Transition (Rect. to Rect., 18" x 36") | RXMC-CJ07 | 81 [36.7] | 74 [33.6] | No |
| Downflow Transition (Rect. to Rect., 24" x 48") | RXMC-CK08 | 81 [36.7] | 74 [33.6] | No |
| Downflow Transition (Rect. to Rect., 28" x 60") | RXMC-CL09 | 81 [36.7] | 74 [33.6] | No |
| Low-Ambient Control Kit (1 Per Compressor) | RXRZ-C02 | 3 [1.4] | 2 [0.9] | Yes |
| Freeze-Stat Kit | RXRX-AM03 | 1 [0.5] | 0.5 [0.2] | Yes |
| Unwired Convenience Outlet | RXRX-AN01 | 2 [0.9] | 1.5 [0.7] | Yes |
| Unfused Service Disconnect+ | RXRX-AP01 | 10 [4.5] | 9 [4.1] | Yes |

*Motorized Kit and Manual Fresh Air Damper must be combined for a complete Motorized Outside Air Damper Selection.

[] Designates Metric Conversions

THERMOSTATS



* Photos are representative. Actual models may vary. For detailed thermostat match-up information, see specification sheet form number T11-001.



10"

[254 mm]

52"

[1321 mm]

BAROMETRIC RELIEF

ECONOMIZERS



RXRD-PGCM3—Single Enthalpy (Outdoor) RXRD-SGCM3—Single Enthalpy (Outdoor) with Smoke Detector RXRX-AV02—Dual Enthalpy Upgrade Kit RXRX-AR02—Optional Wall-Mounted CO₂ Sensor

- Features Honeywell Controls
- Available Factory Installed or Field Accessory
- Gear Driven Direct Drive Actuator
- Fully Modulating (0-100%)
- Low Leakage Dampers
- Slip-In Design for Easy Installation
- Plug-In Polarized 12-pin Electrical Connections
- Pre-Configured—No Field Adjustments Necessary
- Standard Barometric Relief Damper
- Single Enthalpy with Dual Enthalpy Upgrade Kit Available
- CO₂ Input Sensor Available
- Field Assembled Hood Ships with Economizer
- Economizer Ships Complete for Downflow Duct
- Application.
 Optional Remote Minimum Position Potentiometer (Honeywell #S963B1128) is Available from Prostock.
- Field Installed Power Exhaust Available

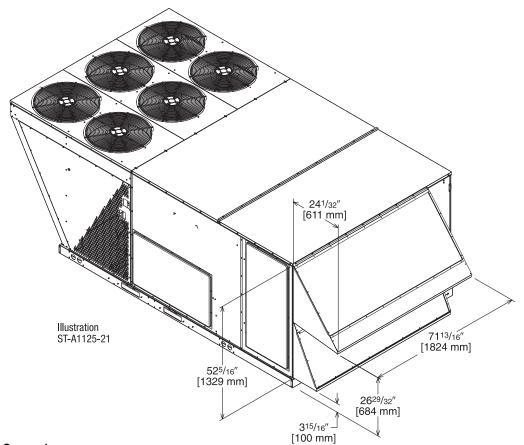
TOLERANCE ±.125

ENTHALPY SENSOR

58^{3/4}″ [1493 mm]

ECONOMIZER CONTROLLER

SMOKE DETECTOR LOCATION



ECONOMIZER

ACTUATOR

DISCHARGE SENSOR (STRAPPED TO WIRE HARNESS)

.*0*

241/8"

[613 mm]

Illustration

ST-A1125-19

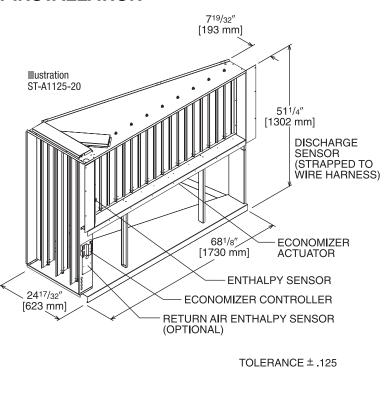


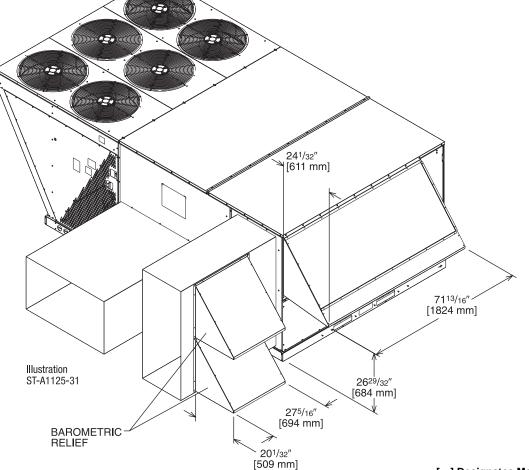
ECONOMIZER FOR HORIZONTAL DUCT INSTALLATION

Field Installed Only

RXRD-RGCM3—Single Enthalpy (Outdoor) RXRX-AV02—Dual Enthalpy Upgrade Kit RXRX-AR02—Wall-mounted CO₂ Sensor

- Features Honeywell Controls
- Available as a Field Installed Accessory Only
- Gear Driven Direct Drive Actuator
- Fully Modulating (0-100%)
- Low Leakage Dampers
- Slip-In Design for Easy Installation
- Plug-In Polarized 12-pin Electrical Connections
- Pre-Configured—No Field Adjustments Necessary
- Standard Barometric Relief Damper
- Single Enthalpy with Dual Enthalpy Upgrade Kit Available
- CO₂ Input Sensor Available
- Field Assembled Hood Ships with Economizer
- Economizer Ships Complete for Horizontal Duct Application
- Optional Remote Minimum Position Potentiometer (Honeywell #S963B1128) is Available from Prostock
- Field Installed Power Exhaust Available

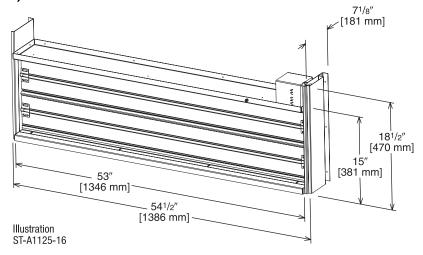




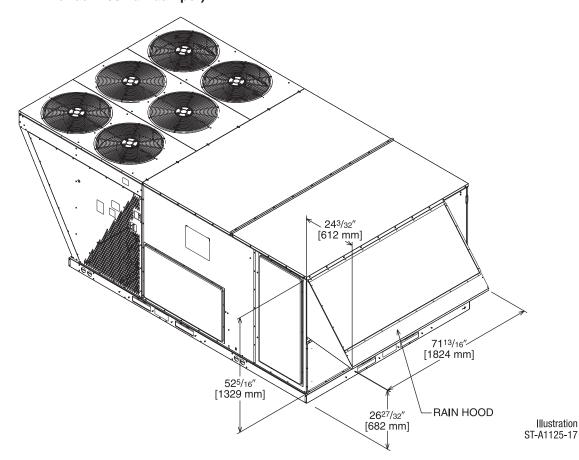


FRESH AIR DAMPER

MOTORIZED DAMPER KIT RXRX-AWO3 (Motor Kit for RXRF-KFA1)



RXRF-KFA1 (Manual) RXRX-AWO3 (Motorized damper kit for manual fresh air damper)

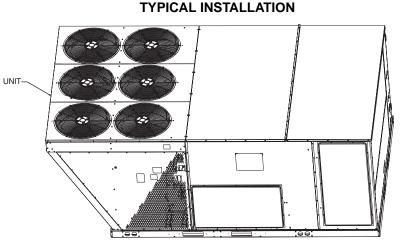


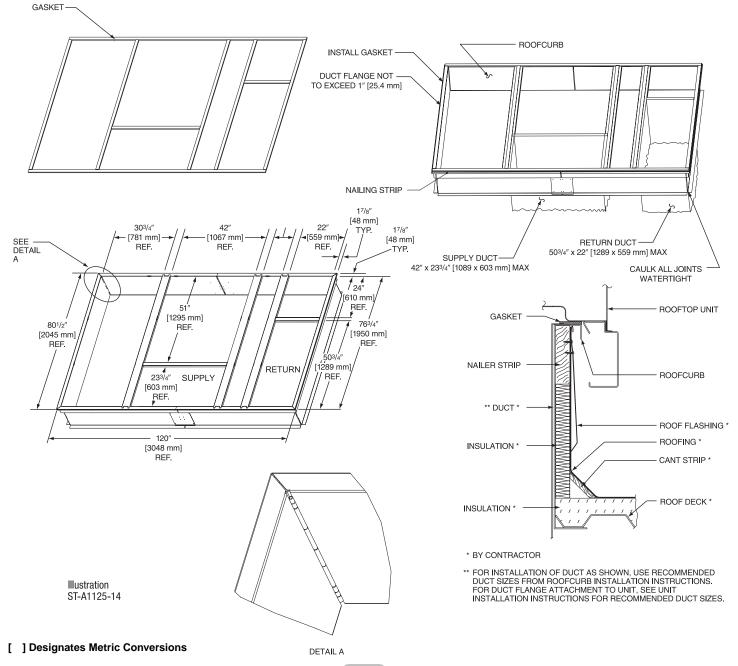


ROOFCURBS (Full Perimeter)

- Rheem's new roofcurb designs can be utilized on 15, 20 and 25 ton [52.8, 70.3 and 87.9 kW] models.
- One available height (14" [356 mm]).
- Quick assembly corners for simple and fast assembly.
- 1" [25.4 mm] x 4" [102 mm] Nailer provided.
- Insulating panels not required because of insulated outdoor base pan.
- Sealing gasket (28" [711 mm]) provided with Roofcurb.
- Packaged for easy field assembly.

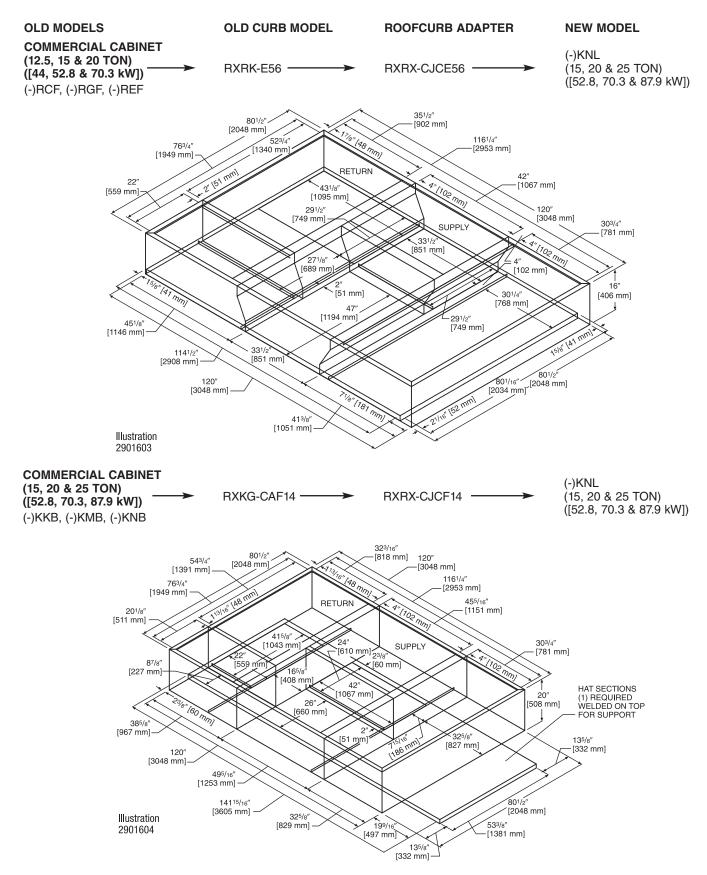
ROOFCURB ASSEMBLY





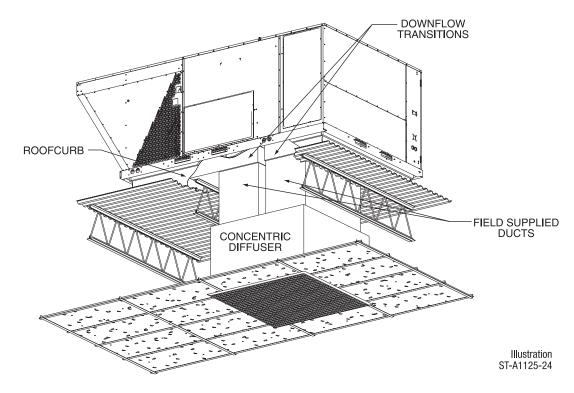
28

ROOFCURB ADAPTER





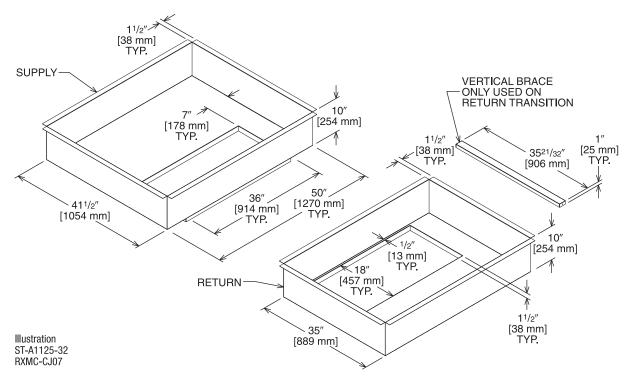
CONCENTRIC DIFFUSER APPLICATION



DOWNFLOW TRANSITION DRAWINGS

RXMC-CJ07 (15 Ton) [52.8 kW]

 Used with RXRN-AD80 and RXRN-AD81 Concentric Diffusers.

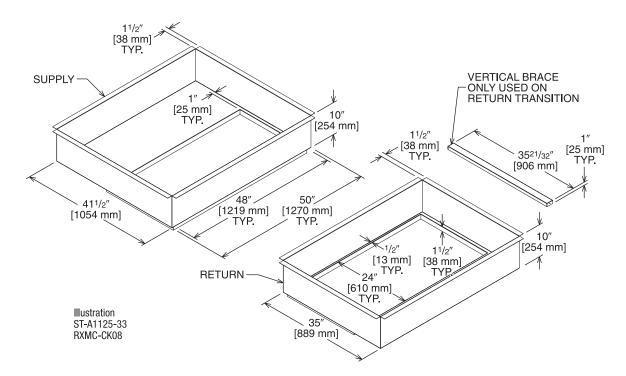




DOWNFLOW TRANSITION DRAWINGS (Cont.)

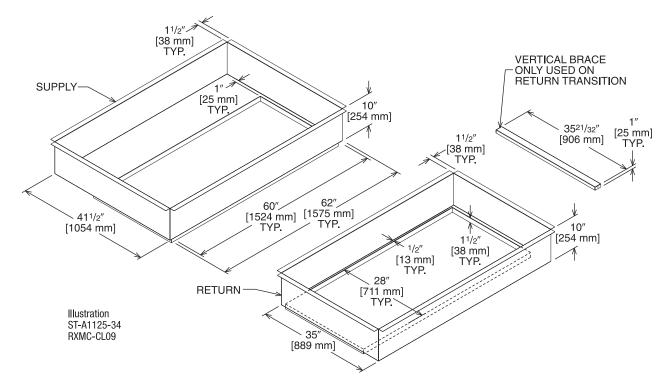
RXMC-CK08 (20 Ton) [70.3 kW]

Used with RXRN-AD86 Concentric Diffusers.



RXMC-CL09 (25 Ton) [87.9 kW]

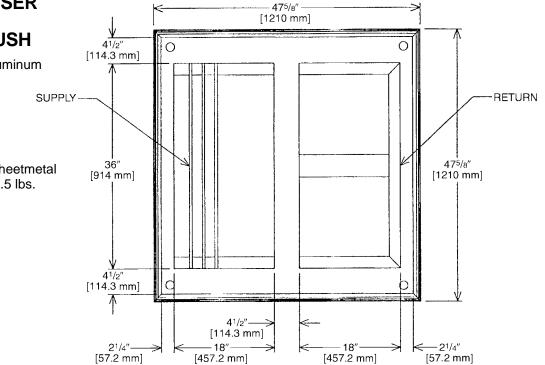
• Used with RXRN-AD88 Concentric Diffusers.

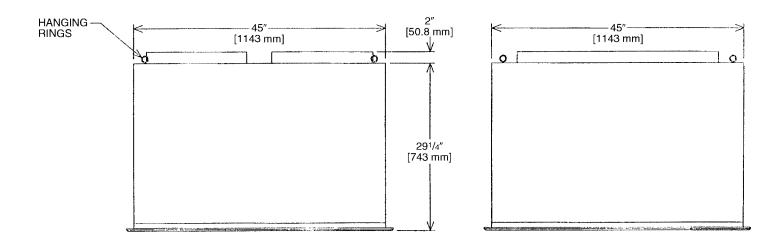




CONCENTRIC DIFFUSER RXRN-AD80 SERIES 15 TON [52.8 kW] FLUSH

- All aluminum diffuser with aluminum return air eggcrate.
- Built-in anti-sweat gasket.
- Molded fiberglass supports.
- Built-in hanging supports.
- Diffuser box constructed of sheetmetal insulated with 1" [25.4 mm] 1.5 lbs.
 [.7 kg] duct liner.

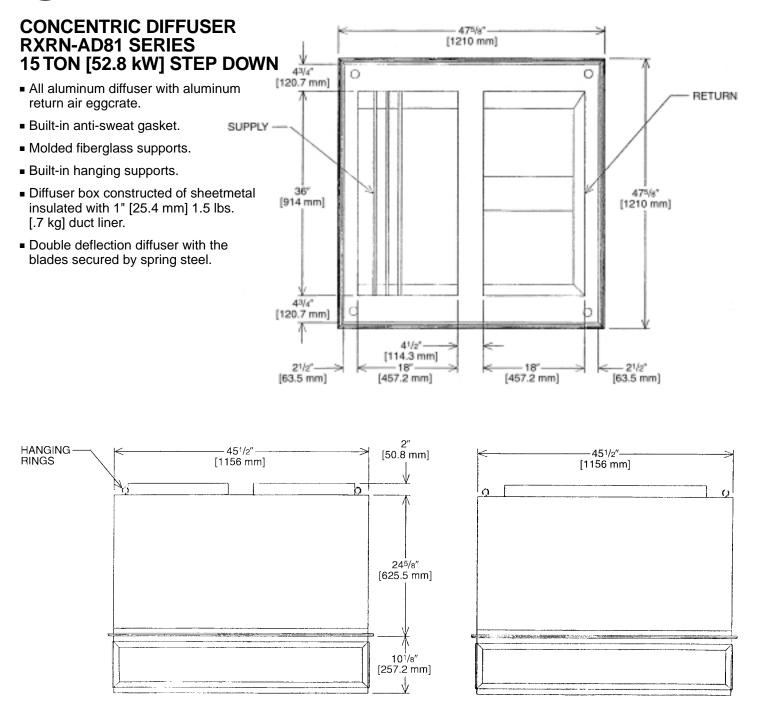




CONCENTRIC DIFFUSER SPECIFICATIONS

| PART NUMBER | CFM [L/s] | STATIC PRESSURE | THROW FEET | NECK Velocity | JET Velocity |
|----------------|-------------|--------------------|---------------|------------------|-----------------|
| | 5600 [2643] | 0.36 | 28-37 | 1000 | 2082 |
| | 5800 [2737] | 0.39 | 29-38 | 1036 | 2156 |
| RXRN-AD80 | 6000 [2832] | 0.42 | 40-50 | 1071 | 2230 |
| | 6200 [2926] | 0.46 | 42-51 | 1107 | 2308 |
| | 6400 [3020] | 0.50 | 43-52 | 1143 | 2379 |
| | 6600 [3115] | 0.54 | 45-56 | 1179 | 2454 |





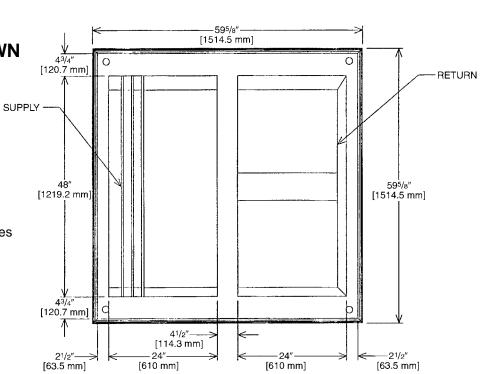
CONCENTRIC DIFFUSER SPECIFICATIONS

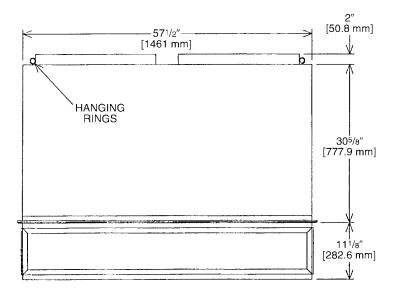
| PART NUMBER | CFM [L/s] | STATIC Pressure | THROW FEET | NECK Velocity | JET Velocity |
|----------------|-------------|--------------------|---------------|------------------|-----------------|
| | 5600 [2643] | 0.36 | 39-49 | 920 | 920 |
| | 5800 [2737] | 0.39 | 42-51 | 954 | 954 |
| RXRN-AD81 | 6000 [2832] | 0.42 | 44-54 | 1022 | 1022 |
| | 6200 [2926] | 0.46 | 45-55 | 1056 | 1056 |
| | 6400 [3020] | 0.50 | 46-55 | 1090 | 1090 |
| | 6600 [3115] | 0.54 | 47-56 | 1124 | 1124 |

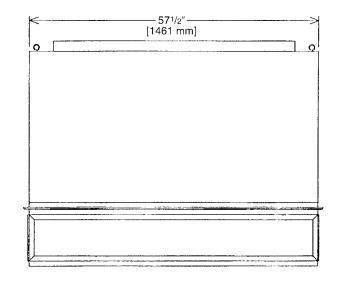


CONCENTRIC DIFFUSER RXRN-AD86 SERIES 20 TON [70.3 kW] STEP DOWN

- All aluminum diffuser with aluminum return air eggcrate.
- Built-in anti-sweat gasket.
- Molded fiberglass supports.
- Built-in hanging supports.
- Diffuser box constructed of sheetmetal insulated with 1" [25.4 mm] 1.5 lbs.
 [.7 kg] duct liner.
- Double deflection diffuser with the blades secured by spring steel.







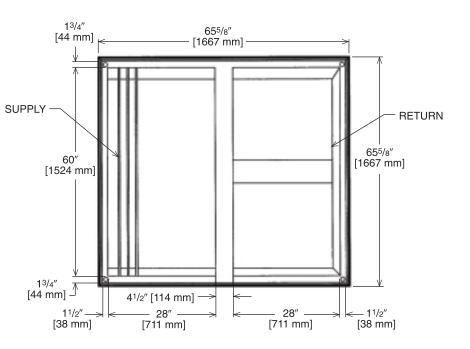
CONCENTRIC DIFFUSER SPECIFICATIONS

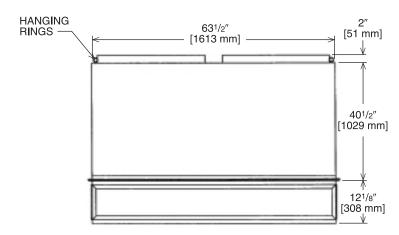
| PART NUMBER | CFM [L/s] | STATIC PRESSURE | THROW FEET | NECK Velocity | JET Velocity |
|----------------|-------------|--------------------|---------------|------------------|-----------------|
| | 7200 [3398] | 0.39 | 33-38 | 827 | 827 |
| | 7400 [3492] | 0.41 | 35-40 | 850 | 850 |
| | 7600 [3587] | 0.43 | 36-41 | 873 | 873 |
| | 7800 [3681] | 0.47 | 38-43 | 896 | 896 |
| RXRN-AD86 | 8000 [3776] | 0.50 | 39-44 | 918 | 918 |
| | 8200 [3870] | 0.53 | 41-46 | 941 | 941 |
| | 8400 [3964] | 0.56 | 43-49 | 964 | 964 |
| | 8600 [4059] | 0.59 | 44-50 | 987 | 987 |
| | 8800 [4153] | 0.63 | 47-55 | 1010 | 1010 |

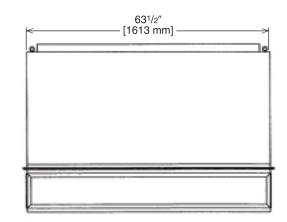


CONCENTRIC DIFFUSER RXRN-AD88 SERIES 25 TON [87.9 kW] STEP DOWN

- All aluminum diffuser with aluminum return air eggcrate.
- Built-in anti-sweat gasket.
- Molded fiberglass supports.
- Built-in hanging supports.
- Diffuser box constructed of sheetmetal insulated with 1" [25.4 mm] 1.5 lbs.
 [.7 kg] duct liner.
- Double deflection diffuser with the blades secured by spring steel.







CONCENTRIC DIFFUSER SPECIFICATIONS

| PART NUMBER | CFM [L/s] | STATIC Pressure | THROW FEET | NECK Velocity | JET Velocity |
|----------------|--------------|--------------------|---------------|------------------|-----------------|
| | 10000 [4719] | 0.51 | 46-54 | 907 | 907 |
| | 10500 [4955] | 0.58 | 50-58 | 953 | 953 |
| | 11000 [5191] | 0.65 | 53-61 | 998 | 998 |
| RXRN-AD88 | 11500 [5427] | 0.73 | 55-64 | 1043 | 1043 |
| | 12000 [5663] | 0.82 | 58-67 | 1089 | 1089 |
| | 12500 [5898] | 0.91 | 61-71 | 1134 | 1134 |
| | 13000 [6134] | 1.00 | 64-74 | 1179 | 1179 |

MECHANICAL SPECIFICATIONS—SKNL-B SERIES



Guide Specifications SKNL-B180 thru B300

Note about this specification: Please feel free to copy this specification directly into your building spec. This specification is written to comply with the 2004 version of the "master-format" as published by the Construction Specification Institute. <u>www.csinet.org</u>.

GAS HEAT PACKAGED ROOFTOP

HVAC Guide Specifications

Size Range: 15 to 25 Nominal Tons

Section Description

23 06 80 Schedules for Decentralized HVAC Equipment

23 06 80.13 Decentralized Unitary HVAC Equipment Schedule

23 06 80.13.A. Rooftop unit schedule

1. Schedule is per the project specification requirements.

23 07 16 HVAC Equipment Insulation

23 07 16.13 Decentralized, Rooftop Units:

1. Interior cabinet surfaces shall be insulated with a minimum 3/4-in. thick, minimum 1-1/2 lb density, flexible fiberglass insulation bonded with a phenolic binder, with aluminum foil facing on the air side.

2. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.

23 09 13 Instrumentation and Control Devices for HVAC

23 09 13.23 Sensors and Transmitters:

- 23 09 13.23.A. Thermostats
 - 1. Thermostat must
 - a. energize "G" when calling for heat.
 - b. have capability to energize 2 different stages of cooling, and 2 different stages of heating.
 - c. must include capability for occupancy scheduling.

23 09 33 Electric and Electronic Control System for HVAC

23 09 33.13 Decentralized, Rooftop Units:

23 09 93.13.A. General:

- 1. Shall be complete with self-contained low-voltage control circuit protected by a resettable circuit breaker on the 24-v transformer side.
- 2. Shall utilize color-coded wiring.
- 3. The heat exchanger shall be controlled by an integrated furnace controller (IFC) microprocessor. See heat exchanger section of this specification.
- 4. Unit shall include a minimum of one 9-pin screw terminal connection board for connection of control wiring.

23 09 33.23.B. Safeties:

- 1. Compressor over-temperature, over current.
- 2. Low-pressure switch.
- 3. High-pressure switch.
- 4. Automatic reset, motor thermal overload protector.
- 5. Heating section shall be provided with the following minimum protections.
 - a. High-temperature limit switches.
 - b. Induced draft motor pressure switch.
 - c. Flame rollout switch.
 - d. Flame proving controls.

23 09 93 Sequence of Operations for HVAC Controls

- 23 09 93.13 Decentralized, Rooftop Units:
- 23 09 93.13 INSERT SEQUENCE OF OPERATION

23 40 13 Panel Air Filters

23 40 13.13 Decentralized, Rooftop Units:

- 23 40 13.13.A. Standard filter section shall
 - 1. Shall consist of factory-installed, low velocity, throwaway 2-in. thick fiberglass filters of commercially available sizes.
 - 2. Unit shall use only one filter size. Multiple sizes are not acceptable.
 - 3. Filter face velocity shall not exceed 365 fpm at nominal airflows.
 - 4. Filters shall be accessible through an access panel as described in the unit cabinet section of the specification (23 81 19.13.H).



23 81 19 Self-Contained Air Conditioners

23 81 19.13 Small-Capacity Self-Contained Air Conditioners

23 81 19.13.A. General

- 1. Outdoor, rooftop mounted, electrically controlled, heating and cooling unit utilizing a(n) hermetic scroll compressor(s) for cooling duty and gas combustion for heating duty.
- 2. Factory assembled, single-piece heating and cooling rooftop unit. Contained within the unit enclosure shall be all factory wiring, piping, controls, and special features required prior to field start-up.
- 3. Unit shall use environmentally safe, R-410A refrigerant.
- 4. Unit shall be installed in accordance with the manufacturer's instructions.
- 5. Unit must be selected and installed in compliance with local, state, and federal codes.

23 81 19.13.B. Quality Assurance

- 1. Unit meets ASHRAE 90.1-2004 minimum efficiency requirements.
- 2. 3 phase units are Energy Star qualified.
- 3. Unit shall be rated in accordance with AHRI Standards 210 and 360.
- 4. Unit shall be designed to conform to ASHRAE 15, 2001.
- 5. Unit shall be UL-tested and certified in accordance with ANSI Z21.47 Standards and UL-listed and certified under Canadian standards as a total package for safety requirements.
- 6. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.
- 7. Unit casing shall be capable of withstanding 500-hour salt spray exposure per ASTM B117 (scribed specimen).
- 8. Unit casing shall be capable of withstanding Federal Test Method Standard No. 141 (Method 6061) 5000-hour salt spray.
- 9. Unit shall be designed in accordance with ISO 9001:2000, and shall be manufactured in a facility registered by ISO 9001:2000.
- 10. Roof curb shall be designed to conform to NRCA Standards.
- 11. Unit shall be subjected to a completely automated run test on the assembly line. The data for each unit will be stored at the factory, and must be available upon request.
- 12. Unit shall be designed in accordance with UL Standard 1995, including tested to withstand rain.
- 13. Unit shall be constructed to prevent intrusion of snow and tested to prevent snow intrusion into the control box up to 40 mph.
- 23 81 19.13.C. Delivery, Storage, and Handling
 - 1. Unit shall be stored and handled per manufacturer's recommendations.
 - 2. Lifted by crane requires either shipping top panel or spreader bars.
 - 3. Unit shall only be stored or positioned in the upright position.
- 23 81 19.13.E. Project Conditions
 - 1. As specified in the contract.
- 23 81 19.13.F. Operating Characteristics
 - 1. Unit shall be capable of starting and running at 115°F (46°C) ambient outdoor temperature, meeting maximum load criteria of AHRI Standard 210/240 or 360 at ± 10% voltage.
 - 2. Compressor with standard controls shall be capable of operation down to 40°F (4°C), ambient outdoor temperatures. Accessory low ambient kit is necessary if mechanically cooling at ambient temperatures below 40°F (4°C).
 - 3. Unit shall discharge supply air vertically or horizontally as shown on contract drawings.
 - 4. Unit shall be factory configured for vertical supply & return configurations.
 - 5. Unit shall be field convertible from vertical to horizontal configuration.
- 23 81 19.13.G. Electrical Requirements
 - 1. Main power supply voltage, phase, and frequency must match those required by the manufacturer.
- 23 81 19.13.H. Unit Cabinet
 - 1. Unit cabinet shall be constructed of galvanized steel, and shall be bonderized and coated with a baked enamel finish on all externally exposed surfaces.
 - 2. Unit cabinet exterior paint shall be: film thickness, (dry) 0.003 inches minimum, gloss (per ASTM D523, 60°F / 16°C): 60, Hardness: H-2H Pencil hardness.
 - 3. Evaporator fan compartment interior cabinet insulation shall conform to AHRI Standards 210 or 360 minimum exterior sweat criteria. Interior surfaces shall be insulated with a minimum 3/4-in. thick, 1 lb. density, flexible fiberglass insulation, aluminum foil-face coated on the air side.
 - 4. Base of unit shall have locations for thru-the-base gas and electrical connections (factory installed or field installed), standard.
 - 5. Base Rail
 - a. Unit shall have base rails on all sides.
 - b. Holes shall be provided in the base rails for rigging shackles to facilitate maneuvering and overhead rigging.

MECHANICAL SPECIFICATIONS—SKNL-B SERIES



- c. Holes shall be provided in the base rail for moving the rooftop by fork truck.
- d. Base rail shall be a minimum of 14 gauge thickness.
- 6. Condensate pan and connections:
 - a. Shall be a sloped condensate drain pan made of a non-corrosive material.
 - b. Shall comply with ASHRAE Standard 62.
 - c. Shall use a 1" x 11-1/2 NPT drain connection through the side of the drain pan. Connection shall be made per manufacturer's recommendations.
- 7. Gas Connections:
 - a. All gas piping connecting to unit gas valve shall enter the unit cabinet at a single location on side of unit (horizontal plane).
 - b. Thru-the-base capability
 - i. Standard unit shall have a thru-the-base gas-line location using a raised, embossed portion of the unit basepan.
 - ii. No basepan penetration, other than those authorized by the manufacturer, is permitted.
- 8. Electrical Connections
 - a. All unit power wiring shall enter unit cabinet at a single, factory-prepared, knockout location.
 - b. Thru-the-base capability
 - i. Standard unit shall have a thru-the-base electrical location(s) using a raised, embossed portion of the unit basepan.
 - ii. No basepan penetration, other than those authorized by the manufacturer, is permitted.
- 9. Component access panels (standard)
 - a. Cabinet panels shall be easily removable for servicing.
 - b. Stainless steel metal hinges are standard on all doors.
 - c. Panels covering control box, indoor fan, indoor fan motor and gas components (where applicable), shall have 1/4 turn latches.
- 23 81 19.13.I. Gas Heat
 - 1. General
 - a. Heat exchanger shall be an induced draft design. Positive pressure heat exchanger designs shall not be allowed.
 - b. Shall incorporate a direct-spark ignition system and redundant main gas valve.
 - c. Heat exchanger design shall allow combustion process condensate to gravity drain; maintenance to drain the gas heat exchanger shall not be required.
 - d. Gas supply pressure at the inlet to the rooftop unit gas valve must match that required by the manufacturer.
 - 2. The heat exchanger shall be controlled by an integrated furnace controller (IFC) microprocessor.
 - a. IFC board shall notify users of fault using an LED (light-emitting diode).
 - 3. Standard Heat Exchanger construction
 - a. Heat exchanger shall be of the tubular-section type constructed of a minimum of 20-gauge aluminum coated steel for corrosion resistance.
 - b. Burners shall be of the in-shot type constructed of aluminum-coated steel.
 - c. Burners shall incorporate orifices for rated heat output up to 2000 ft (610m) elevation. Additional accessory kits may be required for applications above 2000 ft (610m) elevation, depending on local gas supply conditions.
 - 4. Optional Stainless Steel Heat Exchanger construction
 - a. Use energy saving, direct-spark ignition system.
 - b. Use a redundant main gas valve.
 - c. Burners shall be of the in-shot type constructed of aluminum-coated steel.
 - d. All gas piping shall enter the unit cabinet at a single location on side of unit (horizontal plane).
 - e. The optional stainless steel heat exchanger shall be of the tubular-section type, constructed of a minimum of 20-gauge type 409 stainless steel.
 - f. Type 409 stainless steel shall be used in heat exchanger tubes and vestibule plate.
 - g. Complete stainless steel heat exchanger allows for greater application flexibility.
 - 5. Induced draft combustion motors and blowers
 - a. Shall be a direct-drive, single inlet, forward-curved centrifugal type.



- b. Shall be made from steel with a corrosion-resistant finish.
- c. Shall have permanently lubricated sealed bearings.
- d. Shall have inherent thermal overload protection.
- e. Shall have an automatic reset feature.

23 81 19.13.J. Coils

- 1. Standard Aluminum/Copper Coils:
 - a. Standard evaporator and condenser coils shall have aluminum lanced plate fins mechanically bonded to seamless internally grooved copper tubes with all joints brazed.
 - b. Evaporator and condenser coils shall be leak tested to 150 psig, pressure tested to 550 psig, and qualified to UL 1995 burst test at 2,200 psi.
- 23 81 19.13.K. Refrigerant Components
 - 1. Refrigerant circuit shall include the following control, safety, and maintenance features:
 - a. Thermal Expansion Valves (TXV) with orifice type distributor.
 - b. Refrigerant filter drier.
 - c. Service gauge connections on suction and discharge lines.
 - d. Pressure gauge access through an access port in the front and rear panel of the unit.
 - 2. Compressors
 - a. Unit shall use one fully hermetic, scroll compressor for each independent refrigeration circuit.
 - b. Compressor motors shall be cooled by refrigerant gas passing through motor windings.
 - c. Compressors shall be internally protected from high discharge temperature conditions. Advanced Scroll Temperature Protection on 240-300 sizes.
 - d. Compressors shall be protected from an over-temperature and over-amperage conditions by an internal, motor overload device.
 - e. Compressor shall be factory mounted on rubber grommets.
 - f. Compressor motors shall have internal line break thermal and current overload protection.
 - g. Crankcase heaters shall not be required for normal operating range.
- 23 81 19.13.L. Filter Section
 - 1. Filters access is specified in the unit cabinet section of this specification.
 - 2. Filters shall be held in place by filter tray, facilitating easy removal and installation.
 - 3. Shall consist of factory-installed, low velocity, throw-away 2-in. thick fiberglass filters.
 - 4. Filter face velocity shall not exceed 365 fpm at nominal airflows.
 - 5. Filters shall be standard, commercially available sizes.
 - 6. Only one size filter per unit is allowed.
- 23 81 19.13.M. Evaporator Fan and Motor
 - 1. Evaporator fan motor:
 - a. Shall have permanently lubricated bearings.
 - b. Shall have inherent automatic-reset thermal overload protection.
 - c. Shall have a maximum continuous bhp rating for continuous duty operation; no safety factors above that rating shall be required.
 - 2. Belt-driven Evaporator Fan:
 - a. Belt drive shall include an adjustable-pitch motor pulley.
 - b. Shall use sealed, permanently lubricated ball-bearing type.
 - c. Blower fan shall be double-inlet type with forward-curved blades.
 - d. Shall be constructed from steel with a corrosion resistant finish and dynamically balanced.
- 23 81 19.13.N. Condenser Fans and Motors
 - 1. Condenser fan motors:
 - a. Shall be a totally enclosed motor.
 - b. Shall use permanently lubricated bearings.
 - c. Shall have inherent thermal overload protection with an automatic reset feature.
 - d. Shall use a shaft-down design. Shaft-up designs including those with "rain-slinger devices" shall not be allowed.
 - 2. Condenser Fans shall:
 - a. Shall be a direct-driven propeller type fan
 - b. Shall have aluminum blades riveted to corrosion-resistant steel spiders and shall be dynamically balanced.

MECHANICAL SPECIFICATIONS—SKNL-B SERIES



23 81 19.13.O. Special Features

1. Integrated Economizers:

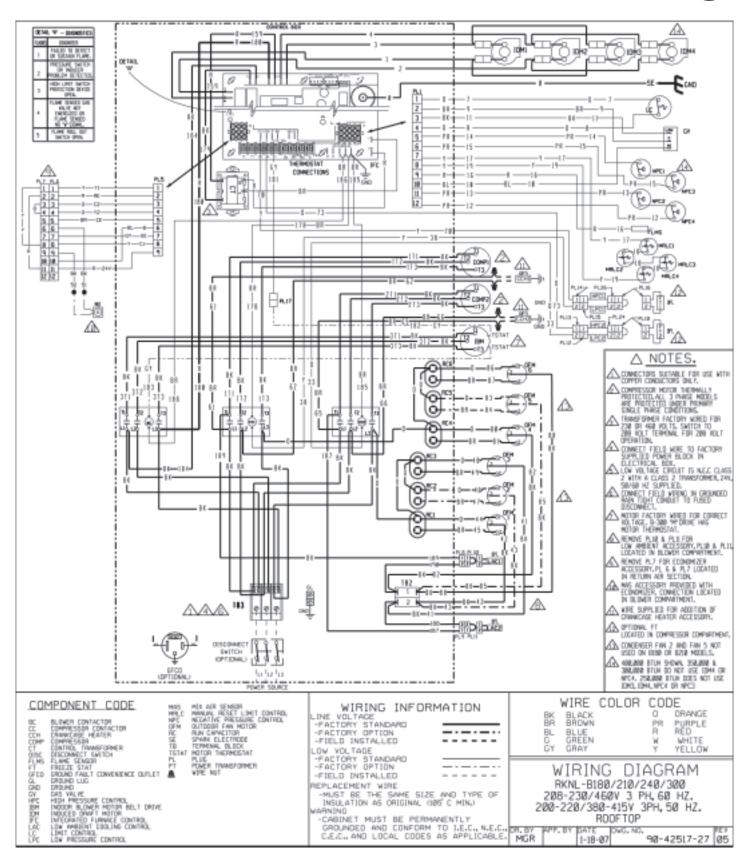
- a. Integrated, gear-driven parallel modulating blade design type capable of simultaneous economizer and compressor operation.
- b. Independent modules for vertical or horizontal return configurations shall be available. Vertical return modules shall be available as a factory installed option.
- c. Damper blades shall be galvanized steel with metal gears. Plastic or composite blades on intake or return shall not be acceptable.
- d. Shall include all hardware and controls to provide free cooling with outdoor air when temperature and/or humidity are below setpoints.
- e. Shall be equipped with gear driven dampers for both the outdoor ventilation air and the return air for positive air stream control.
- f. Shall be capable of introducing up to 100% outdoor air.
- g. Shall be equipped with a barometric relief damper capable of relieving up to 100% return air. The barometric relief damper shall include seals, hardware and hoods to relieve building pressure. Damper shall gravity close upon unit shut down.
- h. Shall be designed to close damper(s) during loss-of-power situations with spring return built into motor.
- i. An outdoor single-enthalpy sensor shall be provided as standard. Outdoor air enthalpy set point shall be adjustable and shall range from the enthalpy equivalent of 63°F @ 50% rh to 73°F @ 50% rh. Additional sensor options shall be available as accessories.
- j. The economizer controller shall also provide control of an accessory power exhaust unit function. Factory set at 70%, with a range of 0% to 100%.
- k. The economizer shall maintain minimum airflow into the building during occupied period and provide design ventilation rate for full occupancy. A remote potentiometer may be used to override the damper set point.
- I. Economizer controller shall accept a 2-10Vdc CO2 sensor input for IAQ/DCV control. In this mode, dampers shall modulate the outdoor-air damper to provide ventilation based on the sensor input.
- m. Actuator shall be direct coupled to economizer gear. No linkage arms or control rods shall be acceptable.
- n. Economizer controller shall provide indications when in free cooling mode, in the DCV mode, or the exhaust fan contact is closed.
- 2. Two-Position Damper
 - a. Damper shall be a Two-Position Damper. Damper travel shall be from the full closed position to the field adjustable %-open setpoint.
 - b. Damper shall include adjustable damper travel from 25% to 100% (full open).
 - c. Damper shall include single or dual blade, gear driven damper and actuator motor.
 - d. Actuator shall be direct coupled to economizer gear. No linkage arms or control rods shall be acceptable.
 - e. Damper will admit up to 100% outdoor air for applicable rooftop units.
 - f. Damper shall close upon indoor (evaporator) fan shutoff and/or loss of power.
 - g. The damper actuator shall plug into the rooftop unit's wiring harness plug. No hard wiring shall be required.
 - h. Outside air hood shall include aluminum water entrainment filter.
- 3. Manual damper
 - a. Manual damper package shall consist of damper, air inlet screen, and rain hood which can be preset to admit up to 50% outdoor air for year round ventilation.
- 4. Head Pressure Control Package
 - a. Controller shall control coil head pressure by condenser-fan cycling.
- 5. Liquid Propane (LP) Conversion Kit
 - a. Package shall contain all the necessary hardware and instructions to convert a standard natural gas unit for use with liquefied propane, up to 2000 ft (610m) elevation.
- 6. Unit-Mounted, Non-Fused Disconnect Switch:
 - a. Switch shall be factory-installed, internally mounted.
 - b. National Electric Code (NEC) and UL approved non-fused switch shall provide unit power shutoff.
 - c. Shall be accessible from outside the unit.
 - d. Shall provide local shutdown and lockout capability.



- e. Non-Powered convenience outlet.
- f. Outlet shall be powered from a separate 115-120v power source.
- g. A transformer shall not be included.
- h. Outlet shall be field-installed and internally mounted with easily accessible 115-v female receptacle.
- i. Outlet shall include 15 amp GFI receptacle.
- j. Outlet shall be accessible from outside the unit.
- 7. Flue Discharge Deflector:
 - a. Flue discharge deflector shall direct unit exhaust vertically instead of horizontally.
 - b. Deflector shall be defined as a "natural draft" device by the National Fuel and Gas (NFG) code.
- 8. Thru-the-Base Connectors:
 - a. Kits shall provide connectors to permit gas and electrical connections to be brought to the unit through the unit basepan.
- 9. Propeller Power Exhaust:
 - a. Power exhaust shall be used in conjunction with an integrated economizer.
 - b. Independent modules for vertical or horizontal return configurations shall be available.
 - c. Horizontal power exhaust is shall be mounted in return ductwork.
 - d. Power exhaust shall be controlled by economizer controller operation. Exhaust fans shall be energized when dampers open past the 0-100% adjustable setpoint on the economizer control.
- 10. Roof Curbs (Vertical):
 - a. Full perimeter roof curb with exhaust capability providing separate airstreams for energy recovery from the exhaust air without supply air contamination.
 - b. Formed galvanized steel with wood nailer strip and shall be capable of supporting entire unit weight.
 - c. Permits installation and securing of ductwork to curb prior to mounting unit on the curb.
- 11. Universal Gas Conversion Kit:
 - a. Package shall contain all the necessary hardware and instructions to convert a standard natural gas unit to operate from 2000-7000 ft (610 to 2134m) elevation with natural gas or from 0-7000 ft (90-2134m) elevation with liquefied propane.
- 12. Outdoor Air Enthalpy Sensor:
 - a. The outdoor air enthalpy sensor shall be used to provide single enthalpy control. When used in conjunction with a return air enthalpy sensor, the unit will provide differential enthalpy control. The sensor allows the unit to determine if outside air is suitable for free cooling.
- 13. Return Air Enthalpy Sensor:
 - a. The return air enthalpy sensor shall be used in conjunction with an outdoor air enthalpy sensor to provide differential enthalpy control.
- 14. Indoor Air Quality (CO2) Sensor:
 - a. Shall be able to provide demand ventilation indoor air quality (IAQ) control.
 - b. The IAQ sensor shall be available in wall mount with LED display. The set point shall have adjustment capability.
- 15. Smoke detectors:
 - a. Shall be a Four-Wire Controller and Detector.
 - b. Shall be environmental compensated with differential sensing for reliable, stable, and drift-free sensitivity.
 - c. Shall use magnet-activated test/reset sensor switches.
 - d. Shall have tool-less connection terminal access.
 - e. Shall have a recessed momentary switch for testing and resetting the detector.
 - f. Controller shall include:
 - i. One set of normally open alarm initiation contacts for connection to an initiating device circuit on a fire alarm control panel
 - ii. Two Form-C auxiliary alarm relays for interface with rooftop unit or other equipment.
 - iii. One Form-C supervision (trouble) relay to control the operation of the Trouble LED on a remote test/reset station.
 - iv. Capable of direct connection to two individual detector modules.
 - v. Can be wired to up to 14 other duct smoke detectors for multiple fan shutdown applications.

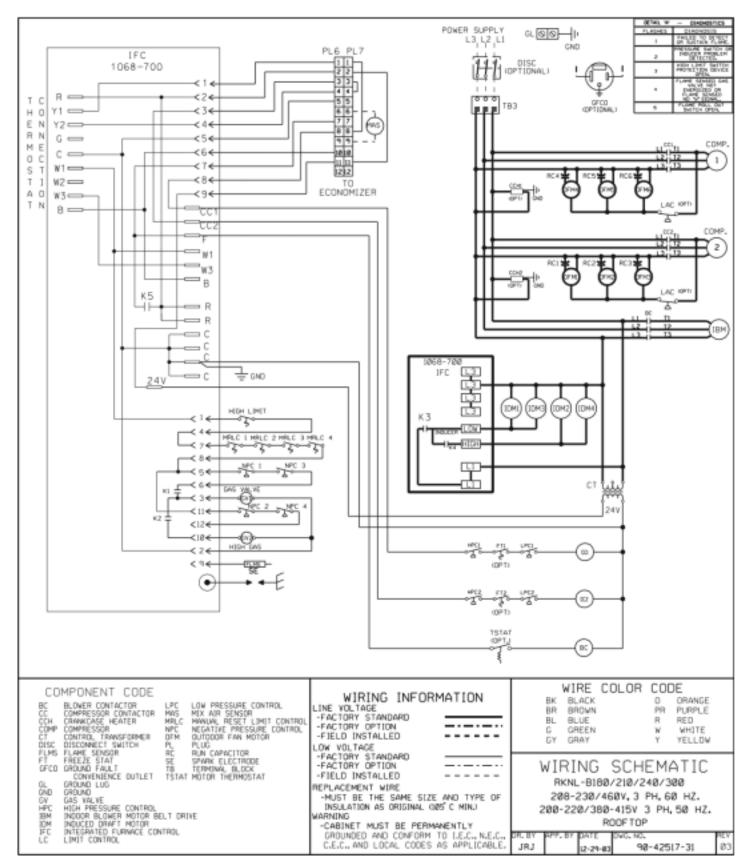
WIRING SCHEMATICS—SKNL-B SERIES





WIRING SCHEMATICS—SKNL-B SERIES





Before proceeding with installation, refer to installation instructions packaged with each model, as well as complying with all Federal, State, Provincial, and Local codes, regulations, and practices. Rheem Heating, Cooling and Water Heating P.O. Box 17010, Fort Smith, AR 72917



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